File E78547 Vol. 1 Sec. Gen. Page 6 Issued: 11-2-92

Short Cord Instructions - Short cord instructions are provided in the instruction manual but are not part of the "Important Safeguards" for an appliance provided with an attachable or detachable power supply cord less than 4-1/2 ft (1.4 mm). The instructions include the following cord information:

- A. A short power supply cord is provided to reduce the risk resulting from becoming entangled in or tripping over a longer cord.
- B. Extension cords are available and may be used if care is exercised in their use.
- C. If an extension cord is used, (1) the marked electrical rating of the extension cord should be at least as great as electrical rating of the appliance, and (2) the longer cord should be arranged so that it will not drape over the counter or table top where it could be pulled on by children or tripped over unintentionally.

Vol. 1 File E78547 Index Page 1 Issued: 10-6-95

Revised: 9-23-96

INDEX

SUFFIX NOMENCLATURE:

For details see the individual sections.

- (+) Any number 0 through 9.
 (#) Any letter A through Z.
 (*) Any letter A through Z or any number 0 through 9.

<u>Volume</u>	<u>Section</u>	Report Date	Product and Model No.
1	7	11-2-96	Waffle maker Models 1150, 1200, 1550, 1600, 1800 and 1950. Pizzelle maker Models 1225, 1300 and 1400.
1	9	.10-6-95	Waffle Maker Model 1500

Parts Name	Material & Specification	Dwg.	Rev.
Cover Assembly			
Premier Ctrl. Cover	Phenoic T373J, 200°C, 94V-0	2774	D
Thermostat	120V, 1000W, 430°F-380°F, Creep Action Model #A964	2779	D
U-Clip	0.8mm THKs Spring Steel, Clear Chrome	2865	1
O'Ring	Silicone Rubber, Shin-etsu, KE941U	2999	A
Len, Red	PC Lexan 940	2790	A
Len, Green	PC Lexan 940	2777	Α
Hinge Pin Clip	1.5mm THKs, Galvenized Crs.	2788	2
Top Cover	0.03in. THKs CRS, Chrome-Plated	2767	D
Premier Handle	Phenolic T373J, 200°C, 94V-0	2848	D
Universal Knob	Phenolic T373J, 200°C, 94V-0	2775	F
Slide	Phenolic T373J, 200°C, 94V-0	2776	
Spacer	O.D. = 9.5mm, I.D.=8.5mm, L=25.5mm, 0.5mm THKS CRS, Chromed	2943	/
Top Grid Ass'y		2759	
Grid, Top	Die-Casted Al, Alloy LM24, W/xylan 8426 Coating	2755	D
Heater	120Vac, 500W, +5% -10%, Aluminum Sheathed	2768	D
Heater	120Vac, 500W, +5% - 10%, Aluminum Sheathed		
Base Ass'y		2781	
Bottom Cover	0.03in, THKs CRS, chrome-plated	2770	1
Spacer	O.D. = 9.5mm, I.D. = 8.5mm, L=25.5mm, 0.5mmTHKs CRS	2943	/
Rear Base	Phenolic T373J, 200°C, 94V-0	2772	В
Base Cover	Phenolic T373J, 200°C, 94V-0	2773	В
Premier Foot	Phenolic T373J, 200°C, 94V-0	2771	С
Premier Handle	Phenolic T373J, 200°C, 94V-0	2848	D
Bottom Grid Ass'y		2764	-
Grid, Bottom	Die Casted Al, Alloy LM24, W/XYLAN 8426 Coating	2760	С
Heater	120Vac, 500W, +5% -10%, Aluminum Sheathed	2768	Α
Heater	120Vac, 500W, +5% -10%, Aluminum Sheathed		
Screw Ass'y			
Screw	#6-32 X 0.312, Black Phospate, Philips Cross-head	2791	В
Screw	#8-18 X 0.625, Phospate, Philips Cross-head	1943	В
Screw	#8-32 X 1.000, Black Phospate, Philips Cross-head	2793	Α
Screw	#8-18 X 0.625, Type AB Steel/Zinc, Philips Crosshead	2497	С
Screw	#8-32 X 0.812, Black Phosphate, Philips Cross-	2711	В

CONFI	DENTIAL

	Head		
Screw	BT3.5 X 18, Type AB Steel/Zinc, Philips Crosshead		
Heater Wire Ass'y		2785	
Lead Wire	Ultralead 350, #18 16/30 NCC, 350°C 300V UL, L=265mm	2191	1
Lead Wire	Ultralead 350, #18 16/30 NCC, 350°C 300V UL, L=265mm	2191	1
Flag Receptacle Terminal	AMP .250 Series, AMP #63096		
Piggyback Receptacle	AmP .250 Series, AMP #61944		
Heater Wire Ass'y		2784	
Lead Wire	Ultralead 350, #18 16/30 NCC. 350°C 300V UL, L=260mm	2191	1
Receptacle Terminal	AMP .250 Series, AMP #42660		
Flag Receptacle Terminal	AMP .250 Series, AMP #63096		
Piggyback Receptacle	AMP .250 Series, AMP #61944		
Thermostat Wire Ass'y		2786	
Lead Wire	Ultralead 350, #18 16/30 NCC, 350°C 300V UL, L=275mm	2191	1
Receptacle Terminal	AMP .250 Series, AMP #42660		
Piggyback Receptacle	AMP .250 Series, AMP #61944		
Thermofuse Ass'y		2786	
Thermofuse	SF240E, 240°C, 250V, 10A	12.00	
SI. Varnish Sleeving	L=55mm, P/N S-693V-600, Dia. =4.0mm, 200°C 600v		
Neon Light Ass'y		2794	
Neon Lamp (Green)	120V Red Lamp w/30K Res.	3054	1/
Neon Lamp (Red)	120V Green Lamp w/30K Res.	3052	7.
Heat Shrink Tube	Clear, 1/8" I.D., L=29mm	2890	1
Light Wire (A) Ass'y		2797	
Lead Wire	Ultralead 350, #18 16/30 NCC, 350°C 300V UL, L=115mm	2191	1
Receptacle Terminal	AMP .250 Series, AMP #42660		
Light Wire (B) Ass'y		2796	
Lead Wire	Ultralead 350, #18 16/30 NCC, 350°C 300V UL, L=115mm	2191	1
Receptacle Terminal	AMP .250 Series, AMP #42660		

.



Power Cord Ass'y		2258	
Power Cord	HPN, AWG #18, 2-Conductor, 30"+/-1", 105°C		
	HPN, AWG#18, 2-Conductor, 30"+/-1", 105°C		
Plug	UL Plug		
Packing Ass'y			
Polybag	17" X 17"	3149	
Insert	Double B-Flute	2730	
Dressing Box	E-Flute w/printing	2868	
Manual		2624	
Premier Label	1.5" X 0.75" THKs .012" Adhesive Aluminum 1100 H24	2809	
Caution Note			
Caution Label			

CONFIDENTIAL

PROCESS CONTROL PLAN

REJECT INCOMING REACTION PLAN REJECT INCOMING CUSTOMER ENGINEERING APPROVAL / DATE (IF REQ'D) CUSTOMER QUALITY APPROVAL I DATE (IF REG'D) GO / NO GO DATE (REV. CONTROL OTHER APPROVAL / DATE (IF REQ'D) **EVERY 2** HOURS 100% 100% 100% 100% 100% 100% 100% 100% 100% ONCE 100% 100% FREQ. 8 SAMPLE DATE (ORIG.) 뒽 SIZE ALL AL AL. ¥ ¥ ¥ F 두 A. 甘 두 I METHODS EVALUATION MEASUREMENT TECHNIQUE SELF TEST FOR APPROPRIATE PART NUMBERS SEE APPENDIX A1 (FOR ROUND PREMIERS) VISUAL VISUAL HYPOT HYPOT VISUAL VISUAL VISUAL VISUAL VISUAL VISUAL VISUAL VISUAL GREEN LIGHT LIGHTS PARTS FIT TOGETHER PARTS FIT TOGETHER PARTS FIT TOGETHER PRODUCT / PROCESS
SPECIFICATION /
TOLERANCE
FREE FROM NO LOOSE PARTS **FIPS IN MIDDLE** TIPS IN MIDDLE **FIPS IN MIDDLE** NO PEELING CORNERS COMPLETELY CLIPS COVER CLIPS COVER NO PEELING SCRATCHES / COMPLETELY CHANNELS CHANNELS CORNERS LEVEL LEVEL LEVEL SUPPLIER / PLANT APPROVAL / DATE OTHER APPROVAL / DATE (IF REQ'D) SPECIAL CHAR. CLASS. 2773 2774 2790 2777 A1* 2794 2767 2943 2781 2943 2772 2779 2258 2860 A1* KEY CONTACT / PHONE HOLE LINEUP / WIRE PLACING HOLE LINEUP / WIRE PLACING HOLE LINEUP / WIRE PLACING HOLE LINEUP HOLE LINEUP HOLE LINEUP TERMINALS INTO PLACE TERMINALS NTO PLACE STICKER PRESSING SNAPPING **PRESSING** PRESSING SNAPPING COATING **TERMINAL** PROCESS STICKER FITTING CORE TEAM CHARACTERISTICS ELECTRICAL CONNECTION ELECTRICAL CONNECTION CONNECTION PERMANENT STICK PERMANENT COMPLETE ELECTRICAL TEX: URE SOLID FIT **NEAT FIT** SOLD FIT SOLD FIT SOLD FIT NEAT FIT PRODUCT STICK SUPPLIER CODE 9 Ξ 2 2 ġ က S æ 6 ~ 4 9 HYPOT LEAKAGE TESTER PNEUMATIC SCREWDRIVER MACHINE, DEVICE, JIG, TOOLS FOR MFG. SCREWDRIVER SCREWDRIVER SCREWDRIVER SCREWDRIVER SCREWDRIVER SCREWDRIVER **PNEUMATIC PNEUMATIC PNEUMATIC PNEUMATIC PNEUMATIC PNEUMATIC** MANUALLY MANUALLY MANUALLY MANUAL VISUAL) / 1800 / 1950 [ASSEMBLY LINE] REVEL INDIBER / LATEST CHANGE LEVEL ATTACH TOP COV AND THREE SPACERS ATTACH NAMEPLATE TO HANDLE AND GREEN LENSES WIRES TO TOP GRID ATTACH REAR BASE ATTACH LIGHTS TO THERMOSTAT AND ATTACH LABEL TO **COV ASMB AND 2** INSPECT COATED ATTACH BOTTOM ATTACH ROUND GRID ASSEMBLY ATTACH ROUND COVER HINGE ATTACH CORD PROCESS NAME / OPERATION HYPOT TEST REAR BASE SNAP IN RED ASSEMBLY TOP GRID SPACERS BOT COV ATTACH NTONIO PRODUCTS COVER IT NAME / DESCRIPTION **ITROL PLAN NUMBER** PRODUCTION ND PREMIERS PLIER / PLANT RT/ CESS IBER

0

8

Ö

8

2

Z Ы

PROCESS CONTROL PLAN

~

REACTION PLAN REJECT INCOMING REJECT INCOMING REJECT INCOMING CUSTOMER ENGINEERING APPROVAL / DATE (IF REQ'D) Я CUSTOMER QUALITY APPROVAL / DATE (IF REQ'D) GO / NO GO GO / NO GO GO / NO GO DATE (REV.) CONTROL OTHER APPROVAL / DATE (IF REQ'D) 100% FREQ. 100% 8 SAMPLE DATE (ORIG.) SIZE At A AL. AL. EVALUATION MEASUREMENT TECHNIQUE COMPARISON METHODS BOARD VISUAL VISUAL FOR APPROPRIATE PART NUMBERS SEE APPENDIX A1 (FOR ROUND PREMIERS) EXCEED 4mm X 0.15mm AND NO MORE THAN ONE ALLOWABLE NO CRUSHED OR SCRATCHED GRIDS BUBBLES / NO SCRATCH MAY NO DIP MAY EXCEED 0.15mm **OPENS AND CLOSES EASILY** AND NO MORE THAN ONE PIT SMOOTH SURFACE / NO SCRATCH PER GRID/ PRODUCT / PROCESS SPECIFICATION / TOLERANCE PER 100mm X 100m SUPPLIER I PLANT APPROVAL I DATE OTHER APPROVAL / DATE (IF REQ'D) SPECIAL CHAR. CLASS. 2788 A1. A1" KEY CONTACT / PHONE PRESSING COATING DRIVING PROCESS CORE TEAM CHARACTERISTICS TEXTURE SOLID FIT SOLID FIT PRODUCT 5 (1600) / 2855 (1800) / 2765 (1950) [SUB ASSEMBLY - ROUND PREMIERS] SUPPLIER CODE ġ 60 MACHINE, DEVICE, JIG, TOOLS FOR MFG. PNEUMATIC SCREWDRIVER HYDRAULIC VISUAL O SET ASSEMBLY ROUND PREMIERS RT NUMBER / LATEST CHANGE LEVEL PROCESS NAME / OPERATION DESCRIPTION INSPECT COATED GRIDS PRESS IN TUBES HINGE GRIDS ANTONIO PRODUCTS RT NAME / DESCRIPTION PRODUCTION NTROL PLAN NUMBER PPLIER / PLANT RT/ CESS ABER 2 ౭

2	2	
1	ζ	
ì	_	
_	Į	
_)	
ľ	_	
	-	
4	-	
_)	
_)	
1)	
1)	
ļ	1	
_)	
)	
Ì	_	
ì	_	
	_	
		PROCESS CONTROL PLAN

The properties	.*	,			ď	ROCESS	CONT	PROCESS CONTROL PLAN				PG) OF ∀
A SEGNET NAME LATEST CHANGE IEPEL CORE TEAM	I NOT	RODUCTION AN NUMBER				KEY CONTACT / PHC	ONE			DATE (ORIG.)	<u></u>	DATE (REV.)	
A SEEMBLY - ROUND PREMIERS A SOULD A SOULD A SOULD	NUMBE	R / LATEST CHANGE LEVE	:1:			CORE TEAM				CUSTOMER	ENGINEERING	CUSTOMER ENGINEERING APPROVAL! DATE (IF REQ'D)	E (IF REQ'D)
NOTE CONTRICT CO	SUB A	SSEMBLY - ROUND P	REMIERS				200000		-	OFFICE	A VIII I A II O	CHETOMED OHALITY ADDONAL (DATE) IS DECIN	0.000
NO PRODUCTS	rname <i>i</i> Aier Ba	DESCRIPTION)T COVER ASMB ROL	QNr			SUPPLIER / PLAN I V	APPROVAL / L	A E		Name of the second		WOVAL DATE IN	
PRODUCTS	LIER / P	LANT		SUPPLIE	R CODE	OTHER APPROVAL	DATE (IF RE	Q.D.)		OTHER APP	OTHER APPROVAL / DATE (IF REQ'D)	E (IF REQ'D)	
PROCESS NAME MACHINE, DEVOCE PROCESS NAME LIGHTON PRODUCT / PRODUC	TONIC	PRODUCTS											
PROCESS NAME MACHINE, DRIVE PROCESS SPECIAL PRODUCT PROCESS PROCESS CHAR.					CHARACTERIS	TICS			METHO	DS	PLE		
INSPECT BLANK	ESS ESS SER	PROCESS NAME / OPERATION DESCRIPTION	MACHINE, DEVICE, JIG, TOOLS FOR MFG.	Ŏ.	PRODUCT	PROCESS	SPECIAL CHAR. CLASS.	PRODUCT / PROCESS SPECIFICATION / TOLERANCE	EVALUATION MEASUREMENT TECHNIQUE	SIZE	FREQ.	CONTROL METHOD	REACTION PLAN
PUNCH PART DIE / PRESS 2 NO. OF HOLES STAMPING 2770 6 HOLES SNAP ON U-CLIP MANUAL 3 SHAPE CASTING 2865 ATTACH LOWER PNEUMATIC 4 SOLID HOLE LINEUP 2771 SOLID FIT HANDLE SCREWDRIVER 4 CONNECTION HOLE LINEUP 2771 SOLID FIT HANDLE SCREWDRIVER 4 CONNECTION HOLE LINEUP 2771 SOLID FIT		INSPECT BLANK COVER	VISUAL	-	NUMBER OF SLOTS	STAMPING	2206	FREE FROM DEFORMITIES	VISUAL	ALL	100%	GO / NO GO	REJECT INCOMING
SNAP ON U-CLIP MANUAL 3 SHAPE CASTING 2865 ATTACH LOWER PINEUMATIC 4 SOLID FIT SOLID FIT HANDLE SCREWDRIVER 4 CONNECTION HOLE LINEUP 2771 SOLID FIT HANDLE SCREWDRIVER 4 CONNECTION HOLE LINEUP 2771 SOLID FIT HANDLE SCREWDRIVER 4 CONNECTION HOLE LINEUP 2771 SOLID FIT		PUNCH PART	DIE / PRESS	2	NO. OF HOLES	STAMPING	2770	6 HOLES	VISUAL	ALL	100%	GO / NO GO	REJECT INCOMING
ATTACH LOWER PINEUMATIC 4 SOLID HOLE LINEUP 2771 SOLID FIT SOLID FIT SCREWDRIVER CONNECTION HOLE LINEUP 2771 SOLID FIT SOLID F		SNAP ON U-CLIP	MANUAL	က	SHAPE	CASTING	2865	********	VEND CERT	ALL	100%	GO / NO GO	REJECT INCOMING
	6	ATTACH LOWER HANDLE	PNEUMATIC SCREWDRIVER	4	SOLID	HOLE LINEUP	1772	SOLID FIT	VISUAL	ALL	100%	GO / NO GO	REJECT INCOMING
	-											,	
	-												
	-												
					-								
	-												

PROCESS CONTROL PLAN

-

7

REACTION PLAN REJECT INCOMING REJECT INCOMING CUSTOMER ENGINEERING APPROVAL / DATE (IF REQ'D) Р CUSTOMER QUALITY APPROVAL / DATE (IF REQ'D) GO / NO GO GO / NO GO DATE (REV.) CONTROL METHOD OTHER APPROVAL / DATE (IF REQ'D) 100% FREQ. 100k SAMPLE DATE (ORIG.) SIZE AL F ALL METHODS EVALUATION MEASUREMENT TECHNIQUE VENDOR CERT VISUAL FREE FROM OBVIOUS DEFORMITIES PRODUCT / PROCESS SPECIFICATION / TOLERANCE 7 HOLES SUPPLIER / PLANT APPROVAL / DATE OTHER APPROVAL / DATE (IF REG'D) SPECIAL CHAR. CLASS. 2206 2767 KEY CONTACT / PHONE PRESS SETUP **PRESSING** PROCESS CORE TEAM CHARACTERISTICS BASIC SHAPE NO OF HOLES PRODUCT SUPPLIER CODE ģ ~ MACHINE, DEVICE, JIG, TOOLS FOR MFG. DIE / PRESS VISUAL (SUB ASSEMBLY - ROUND PREMIERS) T NUMBER / LATEST CHANGE LEVEL INSPECT BLANK RECT COVER M ROUND TOP COV PLTD PROCESS NAME / OPERATION DESCRIPTION **PUNCH PART** NTONIO PRODUCTS T NAME / DESCRIPTION PRODUCTION ITROL PLAN NUMBER PLIER / PLANT TT/ ESS BER

MODE = MEMORY TRANSMISSION

START=MAR-01 14:30

END=MAR-01 14:32

FILE NO. = 226

STN NO. COM ABBR NO.

STATION NAME/TEL.NO.

PAGES DURATION

001 OK 8

918185587483

203/203 20:00:57"

-CPSC COMPLIANCE

******** -301 504 0359

301 504 0359- *******



U.S. CONSUMER PRODUCT SAFETY COMMISSION WASHINGTON, DC 20207

OFFICE OF COMPLIANCE	DIVISION OF CORRECTIVE ACTIONS
Tel: 301-504-0608	FAX: 301-504-0359
DATE: 311 199 PAGES TRANSMITTED & + CONTO: LECTON W. LCC TITLE: COUNSEL OFFICE: THE WALE DISNEY CO. FAX #: (8/8) 558-1483	er ·
FROM:	
REMARKS: Call me if you have any questions. DRO; OUR Public AFFAIRS OFFICE. Bold QUESTIONS COMMENTS FOR RESPO	d Sentences ALC

Fax Transmission Only

NOTE: If all pages are not received, or if you have problems with this transmittal, please contact the person listed above.

D Sonfirmation copy to follow by U.S. Mail

THIS MESSAGE IS INTENDED ONLY FOR THE USE OF THE INDIVIOUAL OR ENTITY TO WHICH IT IS ADDRESSED AND MAY CONTAIN INFORMATION THAT IS PRIVILEGED, CONFIDENTIAL, AND EXEMPT FROM DISCLOSURE UNDER APPLICABLE LAW. IF THE READER OF THIS MESSAGE IS NOT THE INTENDED RECIPIENT, YOU ARE HEREBY NOTIFIED THAT ANY DISSEMINATION, DISTRIBUTION, OR COPYING OF THIS COMMUNICATION IS STRICTLY PROHIBITED. IF YOU HAVE RECEIVED THIS COMMUNICATION IN ERROR, PLEASE NOTIFY US IMMEDIATELY BY TELEPHONE, AND RETURN THE ORIGINAL MESSAGE TO US AT THE ABOVE ADDRESS VIA THE U.S. POSTAL SERVICE. THANK YOU.

News from CPSC

U.S. Consumer Product Safety Commission

Office of Information and Public Affairs

Washington, D.C. 20207

For Immediate Release , 1999 Release # 99CPSC Contact: (301) 504-0580 Ext.

Disney Contact: Chuck Champlin (818) 567-5959

CPSC. Disney Announce Recall of Mickey's Waffle Irons

WASHINGTON, D.C. - In cooperation with the U.S. Consumer Product Safety Commission (CPSC), The Walt Disney Co., of Burbank, Calif., is voluntarily recalling more than 1,300 electric waffle irons. The waffle irons are improperly wired, presenting fire, shock and electrocution hazards to consumers.

Disney and CPSC have received four reports of consumers receiving shocks from the waffle irons, but no serious injuries resulted. [LEETON: DID THE INCIDENTS OF SHOCK INVOLVE ADULTS OR CHILDREN?]

The waffle irons were manufactured by Vitantonio Products. The wiring was installed improperly during the manufacturing process. Vitantonio is a former licensee of Disney Consumer Products and is no longer in business. However, out of concern for consumer safety, Disney immediately agreed to conduct the recall itself and provide consumers with an incentive to return the defective waffle irons. Disney is offering consumers who participate in this recall a \$70 gift voucher good for use in The Disney Catalog.

The waffle iron is chrome and black. It is made in a "clam-shell" design, and when the top lid is opened, a Mickey Mouse face is revealed on the cooking surfaces, which measure 7 inches in diameter. "Vitantonio Premier Mickey's Waffler 8The Walt Disney Co." is on a metallic label on the handle. Only waffle irons with three-prong plugs bearing model number 1950 and a serial number in one of the following ranges are being recalled: 17001000 to 17002661 or 46006022 to 46006524. The model and serial number are on a label affixed to the bottom of the waffle iron, along with "Vitantonio ... Made in U.S.A. ... UL 43G5 Listed". IS [LEETON: THE MODEL NUMBER SIMPLY 1950 OR COULD THERE BE A LETTER FOLLOWING...WE HAVE ONE SAMPLE THAT SAYS 1950C]

Walt Disney World Resorts and specialty kitchen and department stores nationwide sold the waffle irons from October 1996 through January 1997 for about \$60.

(disney) -2-

Consumers immediately should stop using the recalled waffle irons. Consumers should contact Disney at (800) 935-2394 anytime for instructions on returning the waffle iron to receive the \$70 gift voucher. [LEETON: IF DISNEY HAS A WEB SITE, POST THE FINAL RECALL NOTICE ON THAT WEB SITE, AND SET IT UP TO ALLOW FOR CONSUMERS TO REGISTER FOR THE RECALL VIA THE WEB]

Vitantonio made a number of other styles of Mickey waffle irons for Disney. None of these products have the defective wiring.

PHOTO

The U.S. Consumer Product Safety Commission protects the public from unreasonable risks of injury or death from 15,000 types of consumer products under the agency's jurisdiction. To report a dangerous product or a product-related injury and for information on CPSC's fax-on-demand service, call CPSC's hotline at (800) 638-2772 or CPSC's teletypewriter at (800) 638-8270. To order a press release through fax-on-demand, call (301) 504-0051 from the handset of your fax machine and enter the release number. Consumers can obtain this release and recall information at CPSC's web site at http://www.cpsc.gov or via Internet gopher services at gopher.cpsc.gov. Consumers can report product hazards to info@cpsc.gov. To establish a link from your web site to this press release on CPSC's web site, create a link to the following address: http://www.cpsc.gov/cpscpub/prerel/prhtml99/99XXX.html.

####

Editor's Note: To access a full-color version of the product photo in JPEG (JPG) format, go to this press release on CPSC's web site at: http://www.cpsc.gov/cpscpub/prerel/prhtml99/99XXX.html
To download, place the cursor on the image, click and hold the mouse button (right mouse button for PC users), and use the "save as" menu to save the image in the desired location.

Receive Press Releases by Email: To subscribe to this convenient service, send an email containing your full name, position, organization, mailing address, email address, phone number and fax number to: kdulic@cpsc.gov.

PROM PAX NUMBER: 818-558-7483

Date:

February 18, 1999

To:

Deborah Lewis, Trial Attorney,

Office of Compliance, CPSC

Fax No.:

(301) 504-0359

From:

Leeton Lee

Re:

Kadee/Vitantonio's Premier Mickey Waffler

MESSAGE:

Please see attached.

Total number of pages including this page: 3

If you do not receive all of these pages, please call Trisha Munoz at 818-955-4703 or Leeton Lee at 818-955-4724. (tie line is 8226)

NOTICE: THIS MESSAGE IS INTENDED ONLY FOR THE USE OF THE INDIVIDUAL OR ENTITY NAMED ABOVE AND MAY CONTAIN INFORMATION THAT IS PRIVILEGED AND/OR CONFIDENTIAL. IF THE READER OF THIS MESSAGE IS NOT THE INTENDED RECIPIENT, YOU ARE HEREBY NOTIFIED THAT ANY DISSEMINATION, DISTRIBUTION OR COPYING OF THIS COMMUNICATION IS STRICTLY PROHIBITED. IF YOU HAVE RECEIVED THIS COMMUNICATION IN ERROR, PLEASE NOTIFY US IMMEDIATELY BY TELEPHONE AND RETURN THE ORIGINAL MESSAGE TO US AT THE ADDRESS WE WILL PROVIDE YOU.

FFR-18-1999 15:56 P.02/03



Lecton H. Lee Counsel

February 18, 1999

By Facsimile (301) 504-0359

Deborah Lewis
Trial Attorney
Office of Compliance, Legal Division
U.S. CONSUMER PRODUCT SAFETY COMMISSION
Washington, D.C. 20207

Zulma Soto
Compliance Officer
Office of Compliance
U.S. CONSUMER PRODUCT SAFETY COMMISSION
Washington, D.C. 20207

Re: Kadee/Vitantonio's Premier Mickey Waffler

CPSC # RP970157

Dear Deborah and Zulma:

Thank you for your patience in waiting for the Press Release which is faxed to you along with this letter. The Press Release has been approved by Disney's Corporate Communication Department for release.

Please review the release, and let me know if there are any changes to it. Just know that any material changes must again be approved by our Communications Department, which could delay the release by a week or two, since all of our Corporate Communications people will be attending The Walt Disney Company's Annual Shareholders Meeting next week. Therefore, unless the Commission insists on making any changes, I would prefer that we send the release out to the media as soon as possible. As we would like final approval on any changes made by the Commission, please notify me of any modifications made to the release.

The last issue we need to address is whether the Commission or Disney will be releasing it to the media. Frankly, I have no preference either way so long as the substance of the press release is not changed in any material way. We can discuss this by telephone. Please give me a call if you have any questions or comments.

Zulma, best of luck to you at the DOJ. It has been wonderful working with you.

Very truly yours,

Lecton H. Lec Counsel

Cc: Al Kaufman

XV

FEB-18-1999 15:56 P.03/03

DRAFT RELEASE (Rev. 2.18.99) February XX, 1999 Contact: Chuck Champlin (818) 567-5959

DISNEY VOLUNTARILY RECALLS MICKEY'S WAFFLE IRONS

BURBANK, Calif. – The Walt Disney Company, in full cooperation with the U.S. Consumer Product Safety Commission ("CPSC"), is recalling 1359 units of an electric waffle iron because of a potential shock hazard to users due to improper wiring installed during the manufacturing process.

The waffle irons were manufactured by Vitantonio Products in October 1996 and January 1997. Vitantonio is a former licensee of Disney Consumer Products and is no longer in business. The CPSC recently contacted Disney to advise the company of its desire to recall the products due to the potential shock hazard. Disney, recognizing the urgency of this problem, and in order to keep its promise to families that they can trust and rely on the Disney brand to provide safe and high-quality products, immediately agreed to cooperate with the CPSC to conduct this recall.

Although no injuries have been attributed to the products, four incidents of minor shock were reported to the CPSC in early 1997. The product is no longer on the market and was sold in late 1996 and early 1997 by retailers in the U.S. and at Walt Disney World Resort at a suggested retail price of \$60 each.

The waffle iron is chrome and black and can be identified by a metallic label on the top of the handle which says "Vitantonio's Premier MICKEY'S WAFFLER." It is made in a "clam-shell" design, and when the top lid is opened, a Mickey Mouse face is revealed on the round, inner top and bottom cooking surfaces, which measure 7 inches in diameter. Although Vitantonio made a number of other styles of Mickey waffle irons, none of those have the defective wiring, and only the "Premier" model with a "three-prong" power cord and bearing a serial number in the range described below is being recalled. Models made with a standard, "two-prong" plug are not being recalled as there are no safety concerns with these models. The model number of the recalled unit is Model 1950 and can be located on the manufacturer's label affixed to the bottom of the waffle iron. The label displays the Vitantonio company name and logo, Model 1950 and serial number designation.

Only "Premier" Mickey's Wafflers having three-prong plugs bearing a model number of 1950 and a serial number in one of the following ranges are being recalled: 46006022 to 46006524, and 17001000 to 17002661.

Consumers should immediately stop using the Premier Mickey's Waffler. To receive a postage-paid mailer to return your Premier MICKEY'S WAFFLER, or for more information, contact Disney toll-free at (800) 935-2394, 24 hours a day, seven days a week. As Vitantonio is no longer in business, cash refunds will not be given to consumers who return their defective waffle irons. However, as an incentive for consumers to return their recalled waffle irons, and as a goodwill gesture, each consumer who properly returns a Premier Mickey's Waffler under this recall will receive a \$70 Gift Voucher from The Disney Catalog.

The Consumer Product Safety Commission protects the public from the unreasonable risk of injury or death from 15,000 types of consumer products under the agency's jurisdiction. To report a dangerous product or a product-related injury and for more information on CPSC's fax-n-demand service, call CPSC's hotline at (800) 638-2772 or CPSC's teletypewriter at (800) 638-8270. To order a press release through fax-on-demand, call (301) 504-0051 from the handset of your fax machine and enter the release number. Consumers can obtain this release and recall information or report product hazards to info@epsc.gov.



,	U.S. Consumer P	roduct Safety OLLECTION			
1. Sample Flag ATTN: ZULMA SOTO, CRC	2. Date Co 12/1/98		ample Type a Physical	nd Number: 99-830-34 Documentary	137
4a. Product Name WAFFLE IRON	4b Model 1600	4c N 023	EISS	5. Assignment Numb	per
6. Complete for Import Samples Port of Entry: Country of Origin:		7. N 316	IIS	8. Hours Activity Travel	4
Entry No. and Date: Customs Contact:		9a H	lome RO	9b Collecting RO FOCR	
10. Sample Cost \$115.50	11. Invoice Value	of Lot	12.	Size of Lot Units	S
13. Manufacturer/Importer # KAD005 KADEE PRODUCTS LTD 6225 COCHRAN ROAD SOLON, OH 44139	14. Shipper/Forei	gn Manufact	KAI 622	Dealer/Import Broker : DEE PRODUCTS LTD 5 COCHRAN ROAD LON, OH 44139	#KAD005
16. Supporting documents attached: Invoice No. and Date: Shipping Record and Date: Affidavit Signer's name, title and date	»:		Date Sh	pped:	
	rons has a se al numbers a:	erial num		e bottom of the 29, SUB 2.	
18. Reason for collection/analysis need Sample collected as per19. Summary of Field Screening: None.				○ PPPA ○ RS , CRC.	
20. Sample size/Method of Collection: The sample was given to Products Ltd. Mr. Biel manufacturing facilitie	me by Georg ert had isol	ated the	sample of	n a cart in the	
21. Identification on sample: 99-830-3437 SUBS 1-3	EB 12/1/98 "		ation on seal Edward Blyth		12/2/98
23a. Sample delivered to: MAIL BOXES ETC,MEDINA		23b Date 12/3/98	24. Report/Re	ecord Sent to:	
25. Laboratory/Office: LSE CCH LSC CHP	FPE FTF		- Other	CRC	
26. Remarks: ATTACHMENTS: 1. Assign UPC 0 16324 01600 9		ceipt For	Sample		
27. Related Samples: 99-830-3435, 3430	3 & 3438.				
28a Collector's name/title: Edward Blythin Senior Re	esident Investigator	/ <i>(d</i> . a	or's signature.		2/2/98
29a Reviewer's name/title:			er's signature	date:	

PRODUCT IDENTIFICATION

37006597, SUB 3. 37006465. Two of the waffle irons, SUBS 1 & 2, are in the original retail packaging. The third waffle iron, SUB 3, does not have any packaging.

METHOD OF COLLECTION

to CLE Telecommuting Office where it was stored until prepared for shipping. To prepare for shipping, each of the three waffle irons was identified with a bar-code sticker label containing info in 21. The sticker labels were placed on the bottom of each waffle iron. SUBS 1 & 2 were placed in their original retail box, the boxes were taped closed and an official seal containing info in 22 was placed over the tape. SUB 3 was placed in a plastic bag and the bag was sealed with an official seal containing info in 22. CPSC Form 165 was attached to SUB 1 and sample was placed in shipping boxes and sent

to Zulma Soto through the Sample Custodian.

Date: 11/24/98 10:38 AM

Normal

Receipt Requested

TO: Edward Blythin at CPSC-HQ1

Subject: Kadee Products

----- Message Contents

Ed,

Please collect these waffle iron samples as requested below. Samples go through the sample custodian to Zulma Soto, ELC.

John

Forward Header

Subject: Kadee Products

Author: Zulma Soto at CPSC-HQ2 Date: 11/24/98 10:30 AM

John, as per our conversation yesterday, please assign an Investigator to visit Kadee Products in Solon, Ohio to collect waffle makers returned to Kadee from retailers.

What to Collect: All returned waffle makers - "Premier Line" only. Collect also the documents that accompanied the product, i.e., reason for return.

Call to make arrangements for visit/address: Hank Oberle, President of Kadee at 1-800-732-4444

According to the firm's attorney, they have 13-20 packages of the waffle makers.

The Investigator should collect all returned units of the Premier Line. If it is convenient for the Investigator, the products can be prepared for mailing at the site and mailed directly from there. They should be sealed with the official CPSC seal and sent to my attention, via the sample custodian.

If at all possible, please have the Investigator conduct this on-site early next week.

Thanks, Zulma

KADEE PRODUCTS LTD.

12/1/98

EB

ATTACHMENT #1

CR 99-830-3437

Date: 11/24/98 11:50 AM

Normal

Receipt Requested

TO: Edward Blythin at CPSC-HQ1

Subject: Kadee Products

----- Message Contents

FYI.

Forward Header

Subject: Kadee Products

Author: Zulma Soto at CPSC-HQ2 Date: 11/24/98 11:59 AM

John, As per my previous message concerning the on-site at Kadee, please note that I will be out on 11/30 and 12/1.

Deborah Lewis, the attorney assigned to this case will be out on 11/30 but will be in on Tuesday, 12/1. If possible, please have the Investigator collect the products on Tuesday when Deborah is in. If there are any problems or concerns before or during the on-site, the Investigator should contact Deborah at 301-504-0626, ext. 1357.

ALSO: The firm's attorney called me again and requested that the arrangements for the on-site be discussed with George Bielert, VP instead of Mr. Oberle. Mr. Bielert can be reached at 440-519-1400.

U.S. CONSUMER PRO		1. AREA OFFICE ADDRESS U. S. CONSUMBA PROD	wit SATETY	Commission
SAFETY COMMISS	SION	1114 N. COURT STR		713
2. NAME OF INDIVIDUAL	3. TITLE	MEDINA DIL 442 E	- 3 8	4. DATE
GEORGE BIELER	Vic	: RESIDENT		12/1/98
5. FIRM NAME PRODUCTS LTD				6 SAMPLE NUMBER 99-830-3437
7. NUMBER AND STREET		8. CITY AND STATE (Include	Zip Code)	17-030-3731
6225 COCHRAN KOAD	<u> </u>	SOLON, OH	44139	
9. SAMPLES COLLECTED (Describe fully. List lo	ot, serial, model numbers	and other positive identification	7)	
The following samples were collected by the Product Safety Act (15 U.S.C. 2076(f) and/or tions 5(c) and (d) of the Flammable Fabric Cosmetic Act (21 U.S.C. 374(c)) {Authority for 1970 (15 U.S.C. 1471 et seq.)}, and receipt for this form.	Section 11(b) of the Fed Act (15 U.S.C. 1194(c) It sample collections ma	leral Hazardous Substances Ac and (d) and/or Section 794(c) ide in connection with the Poise	t (15 U.S.C. 1270(b) of the Federal Foo on Prevention Pack	and/or Sec- od Drug and aging Act of
4- Encil 1				Mickey
9 - EACH .	MODER 15	50 WAFFLE 1	NAFERS	
3 EMA	Whole 10	00 LAFFLE	MAKERS	•
y - Enall	Wode C P	EDU WAFFLE	MUKED	25
	:			
	t in			
1 7 57 12		N ORIGINAC	RETAI	L
PACK AG.	,16)			
	¥			
	~ Ban -	f-2		
12 ON175 (J 38 50	IER UNIT		
10. SAMPLES	11. SAM	PLES WERE 12.	COLLE	CTOR
a. AMOUNT RECEIVED FOR SAMPLE	n / D PUI	RCHASED . NAME (Print of	VIII	
b. SIGNATURE (Person from whom summer restaut		b. SKANATURE		
JUNK SHA	L BO	returned)	BARL	86

				afety Commi		
1. Sample Flag ATTN: ZULMA SOTO, CRC		2. Date Co 12/1/98	lected	3. Sample To Physica		d Number: 99-830-3435 Documentary
4a. Product Name WAFFLE IRON		4b Model 1950		4c NEISS 0235		5. Assignment Number
6. Complete for Import Samples Port of Entry:				7. MIS 31652	-	8. Hours Activity Travel 4 1
Country of Origin: Entry No. and Date: Customs Contact:				9a Home RO FOCR	1	9b Collecting RO FOCR
10. Sample Cost \$154.00	11. lnv	oice Value	of Lot		12. Si	ize of Lot Units
13. Manufacturer/Importer # KAD005 KADEE PRODUCTS LTD 6225 COCHRAN ROAD SOLON, OH 44139	14. Shi NA	pper/Forei	gn Manı	ıfacturer	KADE 6225	ealer/import Broker #KAD005 EE PRODUCTS LTD COCHRAN ROAD DN, OH 44139
16. Supporting documents attached: Invoice No. and Date: Shipping Record and Date: Affidavit Signer's name, title and date	:			Da	te Ship	ped:
17. Product Identification: Sample consists of four number of these waffle iron there is a serial	irons numbe	is 195 er. The	0. 0 seri	n the bot al number	tom on	of each waffle the four waffle
 18. Reason for collection/analysis nee Sample collected as per 19. Summary of Field Screening: None. 				SA		O PPPA O RSA
manufacturing facilitie	by Ge ert h	ad isol	ated chran	the sampl Road. S	e on ample	a cart in the e was returned
21. Identification on sample: " 99-830-3435 SUBS 1-4 23a. Sample delivered to:	EB	12/1/98 "	"99-830- 23b Dat	ntification on 3435 Edward te 24. Repo	Blythin	12/1/98 " ord Sent to:
MAIL BOXES ETC, MEDINA 25. Laboratory/Office: LSE CCH	FP				Other _G	CRC
LSC CHP 26. Remarks: ATTACHMENTS: 1. Assign UPC 0 16324 01950 5				For Sampl		
27. Related Samples: 99-830-3436 thru 3	3438		28h Col	lector's sign	ature/d	ate:
	esident li	nvestigator	<i>1 A</i>	and Bythin	atul VI U	12/1/98
29a Reviewer's name/title:			29b Rev	/iewer's signa	ature/d	ate:

.

PRODUCT IDENTIFICATION

irons are: SUB 1. 27002220, SUB 2. 27002540, SUB 3. 27002122, SUB 4. 38005619.

Each of the four waffle irons is packaged in the original retail box.

METHOD OF COLLECTION

to the CLE Telecommuting Office where it was stored until prepared for shipping. To prepare for shipping, each of the four waffle irons was identified with a bar-code sticker label containing info in 21. The sticker labels, SUBS 1-4, were placed on the bottom of each waffle iron. The waffle irons were then placed back in their original retail box and the box was taped shut. An official seal containing info in 22 was place over the tape on each box. CPSC Form 165 was attached to SUB 1 and the boxes were placed in shipping boxes and sent to Zulma Soto through the Sample Custodian.



Date: 11/24/98 10:38 AM

Normal

Receipt Requested

TO: Edward Blythin at CPSC-HQ1

Subject: Kadee Products

----- Message Contents

Ed,

Please collect these waffle iron samples as requested below. Samples go through the sample custodian to Zulma Soto, ELC.

John

Forward Header

Subject: Kadee Products

Author: Zulma Soto at CPSC-HQ2 Date: 11/24/98 10:30 AM

John, as per our conversation yesterday, please assign an Investigator to visit Kadee Products in Solon, Ohio to collect waffle makers returned to Kadee from retailers.

What to Collect: All returned waffle makers - "Premier Line" only. Collect also the documents that accompanied the product, i.e., reason for return.

Call to make arrangements for visit/address: Hank Oberle, President of Kadee at 1-800-732-4444

According to the firm's attorney, they have 13-20 packages of the waffle makers.

The Investigator should collect all returned units of the Premier Line. If it is convenient for the Investigator, the products can be prepared for mailing at the site and mailed directly from there. They should be sealed with the official CPSC seal and sent to my attention, via the sample custodian.

If at all possible, please have the Investigator conduct this on-site early next week.

Thanks, Zulma

KADEE PRODUCTS LTD.

12/1/98

FB

ATTACHMENT #1

CR 99-830-3435

Daté: 11/24/98 11:50 AM

Normal

Receipt Requested

TO: Edward Blythin at CPSC-HQ1

Subject: Kadee Products

----- Message Contents

FYI.

Forward Header

Subject: Kadee Products

Author: Zulma Soto at CPSC-HQ2 Date: 11/24/98 11:59 AM

John, As per my previous message concerning the on-site at Kadee, please note that I will be out on 11/30 and 12/1.

Deborah Lewis, the attorney assigned to this case will be out on 11/30 but will be in on Tuesday, 12/1. If possible, please have the Investigator collect the products on Tuesday when Deborah is in. If there are any problems or concerns before or during the on-site, the Investigator should contact Deborah at 301-504-0626, ext. 1357.

ALSO: The firm's attorney called me again and requested that the arrangements for the on-site be discussed with George Bielert, VP instead of Mr. Oberle. Mr. Bielert can be reached at 440-519-1400.

U.S. CONSUMER PRODUCT SAFETY COMMISSION	1. AREA OFFICE ADDRESS U.S. CONSUMER PERDUIT SATETY (1114 N. COURT STREET, PO. ROX MEDINAL OH 44258	COMMISSION 713
71	TITLE OF INDIVIDUAL	4. DATE
GEORGE GIELER!	VICE PRESIDENT	6. SAMPLE NUMBER
KADES PRODUCTS LTD		99-830-3435
7. NUMBER AND STREET 6225 COCHRAN ROAD	8. CITY AND STATE (Include Zip Code) 50601, Olt 44139	
8. SAMPLES COLLECTED (Describe fully. List lot, serial, model to		
The following samples were collected by the Consumer Pro Product Safety Act (15 U.S.C. 2076(I) and/or Section 11(b) of tions 5(c) and (d) of the Flammable Fabrics Act (15 U.S.C. Cosmetic Act (21 U.S.C. 374(c)) [Authority for sample collect 1970 (15 U.S.C. 1471 et seq.)], and receipt for said samples is his form.	the Federal Hazardous Substances Act (15 U.S.C. 1270(b) 1194(c) and (d) and/or Section 704(c) of the Federal Foo ions made in connection with the Poison Prevention Pack:	and/or Sec- d Drug and aging Act of
4- ENCI MODEL	1950 WATTLE MAKERS	(Mickey)
J- EACH MIDE	1550 WAFFLE MAKERS	
3 ENO Whose	1000 LAFFLE MAKERS	•
2 ENCH WODE	1800 WAFFLE MAKER	? \$
*		
	IN ORIGINAL RETAL	<u>.</u>
THEKAG (26)		
12 ON 175 D #38	SU FER UNIT	
	1. SAMPLES WERE 12. COLLE	CTOR
A. AMOUNT RECEIVED OR SAMPLE	PURCHASED a. NAME (Print or Type) ED ALTHA	,
b. SIGNATURE (Person from short sample resolution)	BORROWED (To be returned)	91

		oduct Safety Commi	
1. Sample Flag ATTN: ZULMA SOTO, CRC			ype and Number: 99-830-3436
4a. Product Name WAFFLE IRONS	4b Model 1550	4c NEISS 0235	5. Assignment Number
6. Complete for Import Samples Port of Entry:	1,000	7. MIS 31652	8. Hours Activity 4 Travel 1
Country of Origin: Entry No. and Date: Customs Contact:		9a Home RO	9b Collecting RO FOCR
10. Sample Cost \$115.50	11. Invoice Value	of Lot	12. Size of Lot Units
13. Manufacturer/Importer # KAD005 KADEE PRODUCTS LTD 6225 COCHRAN ROAD SOLON, OH 44139	14. Shipper/Foreig	gn Manufacturer	15. Dealer/Import Broker #KAD005 KADEE PRODUCTS LTD 6225 COCHRAN ROAD SOLON, OH 44139
16. Supporting documents attached: Invoice No. and Date: Shipping Record and Date: Affidavit Signer's name, title and date	Date Shipped:		
	le irons, SU two waffle i	B 1, is packag rons, SUBS 2 (ged in the original & 3, do not have FA PPPA RSA
19. Summary of Field Screening: None.	Instruction	B II Om Zuima i	oco, ere.
20. Sample size/Method of Collection: Sample was given to me Products Ltd. Mr. Biel manufacturing facilitie	by George Bidert had isola	ated the sampl	resident, Kadee Le on a cart in the Sample was returned
21. Identification on sample: **99-830-3436 SUBS 1-3.	EB 12/1/98 "	22. Identification on 99-830-3436 Edward	seal and date: Blythin 12/1/98 "
23a. Sample delivered to: MAIL BOXES ETC.MEDINA		12/3/98 FOCR	ort/Record Sent to:
25. Laboratory/Office: LSE CCH LSC CHP	FPE FTR ELC CLD		Other <u>CRC</u>
26. Remarks: ATTACHMENTS: 1. Assign UPC 0 16324 01550 7		eipt For Samp	le
27. Related Samples: 99-830-3435, 3437	7 & 3438.		
28a Collector's name/title: Edward Blythin Senior Re	esident Investigator	28b Collector's sign	ature/date: 12/1/98
29a Reviewer's name/title:		29b Reviewer's sign	ature/date:

PRODUCT IDENTIFICATION

boxes. Each waffle iron has a serial number on the bottom of the waffle iron. The serial numbers are: SUB 1. 47027003, SUB 2. 45????31, SUB 3. 47034711.

METHOD OF COLLECTION

to CLE Telecommuting Office where it was stored until prepared for shipping. To prepare for shipping, each of the three waffle irons was identified with a bar-code sticker label containing info in 21. The sticker labels were placed on the bottom of each waffle iron. SUB 1 was then placed back in the original retail box, the box was taped closed and an official seal containing info in 22 was placed over the tape. SUBS 2 & 3 were placed in a plastic bag and the bag was sealed with an official seal containing info in 22. CPSC Form 165 was attached to SUB 1 and the sample was placed in shipping boxes and shipped to Zulma Soto through the Sample Custodian.

Date: 11/24/98 10:38 AM

Normal

Receipt Requested

TO: Edward Blythin at CPSC-HQ1

Subject: Kadee Products

----- Message Contents

Ed,

Please collect these waffle iron samples as requested below. Samples go through the sample custodian to Zulma Soto, ELC.

John

Forward Header

Subject: Kadee Products

Author: Zulma Soto at CPSC-HQ2

Date: 11/24/98 10:30 AM

John, as per our conversation yesterday, please assign an Investigator to visit Kadee Products in Solon, Chio to collect waffle makers returned to Kadee from retailers.

What to Collect: All returned waffle makers - "Premier Line" only. Collect also the documents that accompanied the product, i.e., reason for return.

Call to make arrangements for visit/address: Hank Oberle, President of Kadee at 1-800-732-4444

According to the firm's attorney, they have 13-20 packages of the waffle makers.

The Investigator should collect all returned units of the Premier Line. If it is convenient for the Investigator, the products can be prepared for mailing at the site and mailed directly from there. They should be sealed with the official CPSC seal and sent to my attention, via the sample custodian.

If at all possible, please have the Investigator conduct this on-site early next week.

Thanks, Zulma

KADEE PRODUCTS LTD.

12/1/98

EB

ATTACHMENT #1

CR-99-830-3436

Date: 11/24/98 11:50 AM

Normal

Receipt Requested

TO: Edward Blythin at CPSC-HQ1

Subject: Kadee Products

----- Message Contents

FYI.

Forward Header

Subject: Kadee Products

Author: Zulma Soto at CPSC-HQ2 Date: 11/24/98 11:59 AM

John, As per my previous message concerning the on-site at Kadee, please note that I will be out on 11/30 and 12/1.

Deborah Lewis, the attorney assigned to this case will be out on 11/30 but will be in on Tuesday, 12/1. If possible, please have the Investigator collect the products on Tuesday when Deborah is in. If there are any problems or concerns before or during the on-site, the Investigator should contact Deborah at 301-504-0626, ext. 1357.

ALSO: The firm's attorney called me again and requested that the arrangements for the on-site be discussed with George Bielert, VP instead of Mr. Oberle. Mr. Bielert can be reached at 440-519-1400.

NAME OF HOMIOUNAL SAMPLE NUMBER FIRM NAME RADGES LED. NUMBER AND STREET G2 S OCCHRAN RAD SAMPLES NUMBER COLLECTED (Describe July, Lut lot, serial, model numbers and other positive identification) The following samples were collected by the Consumer Product Safety act 15 U.S.C. 1914 of the Performance Act (18 U.S.C. 1914) and/or Section 115 U.S.C. 1914 of the Samples in Bereby acknowledged. Sections 1610 of the Pederal Pool Drug and this form. The following samples were collected by the Consumer Product Safety and (15 U.S.C. 1914) and/or Sections 17(1) of the Consumer Product Safety and (15 U.S.C. 1914) and/or Sections 17(1) of the Pederal Pool Drug and 1914 and (15 U.S.C. 1914) and/or Sections 1814 of 1914 and (15 U.S.C. 1914) and/or Sections 1914 of 1914 and (15 U.S.C. 1914) and/or Sections 1914 of 1914 and 191	U.S. CONSUMER PR SAFETY COMMISS	•	1. AREA OFFICE ADDRE V. S. Consumer A 1114 N. Court S Mediano OII 4	TREST, PORO	Commission x 718
REMAINE PRODUCTS LTD NUMBER AND STREET AND STREET B. CITY AND STATE (Include Zip Code) Q. 2. S. OCHRAN ROAD SAMPLES COLLECTOR B. CITY AND STATE (Include Zip Code) Q. 2. S. OCHRAN ROAD SAMPLES COLLECTOR S. CITY AND STATE (Include Zip Code) Q. 4. S. CITY AND STATE (Include Zip Code) Q. 4. S. CITY AND STATE (Include Zip Code) SAMPLES COLLECTOR Discretion fully. Lin Incl. serial, model numbers and where positive individuals in the Consumer Product Safety commission pursuant to Section 17(1) of the Consumer Product Safety city is used in Section 17(1) of the Consumer Product Safety city is used in Section 17(1) of the Consumer Product Safety city is used in Section 17(1) of the Consumer Product Safety city is used in Section 17(1) of the Consumer Product Safety city is used in Section 17(1) of the Consumer Product Safety is used in Section 17(1) of the Consumer Product Safety Commission pursuant to Section 17(1) of the Consumer Product Safety Commission pursuant to Section 17(1) of the Consumer Product Safety Commission pursuant to Section 17(1) of the Consumer Product Safety Commission pursuant to Section 17(1) of the Consumer Product Safety Commission pursuant to Section 17(1) of the Consumer Product Safety Commission pursuant to Section 17(1) of the Consumer Product Safety Commission pursuant to Section 17(1) of the Consumer Product Safety Commission pursuant to Section 17(1) of the Consumer Product Safety Commission pursuant to Section 17(1) of the Consumer Product Safety Commission pursuant to Section 17(1) of the Consumer Product Safety Commission pursuant to Section 17(1) of the Consumer Product Safety Commission pursuant to Section 17(1) of the Consumer Product Safety Commission pursuant to Section 17(1) of the Consumer Product Safety Commission pursuant to Section 17(1) of the Consumer Product Safety Commission pursuant to Section 17(1) of the Consumer Product Safety Commission pursuant to Section 17(1) of the Consumer Safety Commission 17(1) of the Consumer Safety Commission 17(1) of the Consum	NAME OF INDIVIDUALS	3. TIT	LE OF INDIVIDUAL		4. DATE
SAMPLES OCLECTED (Percritor Act). List for, serial, model numbers and other positive identification) The following samples were collected by the Consumer Product Safety Commission pursuant to Section 27(1) of the Consumer Product Safety Commission pursuant to Section 27(1) of the Consumer Product Safety Commission pursuant to Section 27(1) of the Consumer Product Safety of the Product Safety and (c) an	FIRM NAME	Y	ics tresiveni		6. SAMPLE NUMBER
SAMPLES COLLECTOR RANK ROAD SAMPLES COLLECTOR DESCRIPTION INTO LOW PRODUCT and DESCRIPTION OF THE POSITION AND PRINCIPLE OF THE CONSUMER PRODUCT SAFETY ACTION SAFETY ACTION OF THE CONSUMER PRODUCT SAFETY ACTION OF THE POSITION AND PRINCIPLE OF THE POSITION OF THE POSIT		·			199-850-3436
SAMPLES COLLECTED (Describe July). List lost, ertal, model numbers and other positive identification. The following a samples were colored by the Consumer Product State Podernia to International Substances. Act 181 U.S.C. 1970 is 100 Consumer Three Colored States and the U.S.C. 1970 is 100 Consumer and the Consumer and	/1				
Product Safety Act (18 U.S.C. 2078() and/or Section 11(1) of the Pederal Ratardous Substances Act (18 U.S.C. 1270(1)) and/or Section 36(1) of the Pederal Prod Drug and Coannetts Act (21 U.S.C. 774(c)) Authority for sample collections made in connection with the Poisson Prevention Packaging Act of this form. 4. CAC I MUDGL 1950 U) ATT LC MAKERS (MICKEY) 4. CAC I MUDGL 1950 U) ATT LC MAKERS (MICKEY) 4. CAC I MUDGL 1950 U) ATT LC MAKERS (MICKEY) 5. CAC I MUDGL 1950 U) ATT LC MAKERS (MICKEY) 6. CAC I MUDGL 1950 U) ATT LC MAKERS (MICKEY) 7. CAC I MUDGL 1950 U) ATT LC MAKERS (MICKEY) 7. CAC I MUDGL 1950 U) ATT LC MAKERS (MICKEY) 8. CAC I MUDGL 1950 U) ATT LC MAKERS (MICKEY) 9. CAC I MUDGL 1950 U) ATT LC MAKERS (MICKEY) 11. THE ACT OF THE MICKEY OF THE MAKERS (MICKEY) 12. UNITS (MICKEY) 13. SAMPLES WERE (MICKEY) 14. SAMPLES WERE (MICKEY) 15. SAMPLES (MICKEY) 16. SAMPLES WERE (COLLECTOR) 17. FURCHASED (CD BUTTH) U)		ot, serial, model num		ation)	
ENTITUDE (COS) DAFFLE MAKERS ENTITUDE (COS) DAFFLE MAKERS ENTITUDE (FOO) DAFFLE MAKERS ENTITUDE (FOO) DAFFLE MAKERS IN ORIGINAL FEETALL IN DRIGINAL FEETALL IN DRIGINAL FEETALL IN DRIGINAL FEETALL IN DRIGINAL FOOD IN DRI	Product Safety Act (15 U.S.C. 2076(f) and/or tions 5(c) and (d) of the Flammable Fabric Cosmetic Act (21 U.S.C. 374(c)) [Authority f 1970 (15 U.S.C. 1471 et seq.)], and receipt for	Section 11(b) of the s Act (15 U.S.C. 119 or sample collections	Federal Hazardous Substance (c) and (d) and/or Section 70 made in connection with the F	B Act (15 U.S.C. 1270(b H(c) of the Federal Fo Poison Prevention Pac) and/or Sec- od Drug and kaging Act of
ENTITUDE (COS) DAFFLE MAKERS ENTITUDE (COS) DAFFLE MAKERS ENTITUDE (FOO) DAFFLE MAKERS ENTITUDE (FOO) DAFFLE MAKERS IN ORIGINAL FEETALL IN DRIGINAL FEETALL IN DRIGINAL FEETALL IN DRIGINAL FEETALL IN DRIGINAL FOOD IN DRI	4- i- novi	Mainel I	950 WAFF LU	MAKERS	Mickey
ENCIL INDEC 1800 INDEFILE MAKERS ENCIL INDEC 1800 INDEFILE MAKERS ENCIL INDEC 1800 INDEFILE MAKERS IN ORIGINAL FILE MAKERS IN SAMPLES WERE 12. COLLECTOR AMOUNT RECEIVED ON SAMPLES IN SAMPLES WERE 2. COLLECTOR EN DENTITH W) - EACH	Mode 1	550 WAFFLE	MAKERS	
2 UNITS D 38.5U FER UNIT SAMPLES AMOUNT RECEIVED OR SAMPLE PURCHASED PURCHASED D DUTTH W ED DUTTH W	9 ENN	Whoper 1	COO MAFFLE	MALLER	S
DAMPLES WERE 12. COLLECTOR AMOUNT RECEIVED OR SAMPLE PURCHASED PURCHASED LD DANTHAN CD DANTHAN CD DANTHAN) - Encil	Wobe C	1800 INDEF	LE MAKE	K 5
2 UNITS @ 38.50 (ER UNIT) SAMPLES AMOUNT RECEIVED OR SAMPLE UL2 PURCHASED PURCHASED D DL THI W		**			
2 DNITS D 38.50 EL UNIT D. SAMPLES AMOUNT RECEIVED OR SAMPLE PURCHASED D DLITH W			IN ORIGINA	C RETAI	16
D. SAMPLES 11. SAMPLES WERE 12. COLLECTOR AMOUNT RECEIVED OR SAMPLE PURCHASED D D L T I H L	PACKAG.	д . (С.)			
D. SAMPLES 11. SAMPLES WERE 12. COLLECTOR AMOUNT RECEIVED OR SAMPLE PURCHASED D D L T I H L		.			
AMOUNT RECEIVED OR SAMPLE PURCHASED PURCHASED A. NAME (Pring or 1794) ED DLV 1 HI N	2 ONITS	D #38.5	O FER UNIT		
16265 PURCHASED EDBLITHIN		11. 8			ECTOR
SIGNATURE (Person from short receipt BORROWED (To	946285		PURCHASED ED	1/ . 1	
	SIGNATURE (Person from pulsar sample receiped)		BORROWED (To	NE ()	_

	U.S. Consumer Produ				
1. Sample Flag ATTN: ZULMA SOTO, CRC.		ECTION REPORT ted 3. Sample Ty Physica	3. Sample Type and Number: 99-830-3438		
4a. Product Name WAFFLE IRON	4b Model 1800	4c NEISS 0235	1	5. Assignment Number	
6. Complete for Import Samples Port of Entry: Country of Origin:		7. MIS 31652		tivity4	
Entry No. and Date: Customs Contact:		9a Home RO	9b Collecting FOCR	9b Collecting RO FOCR	
10. Sample Cost \$77.00	11. Invoice Value of I	_ot	12. Size of Lot	Units	
13. Manufacturer/Importer #KAD005 KADEE PRODUCTS LTD 6225 COCHRAN ROAD SOLON, OH 44139	14. Shipper/Foreign	KADEE 1 6225 CO		aler/Import Broker #KAD005 E PRODUCTS LTD COCHRAN ROAD N, OH 44139	
16. Supporting documents attached: Invoice No. and Date: Shipping Record and Date: Affidavit Signer's name, title and date	:	Da	te Shipped:		
 Reason for collection/analysis nee Sample collected as per Summary of Field Screening: 	serial number al numbers are: ded: OFHSA	on a label of SUB 1. 170	on the bottom on 104298, SUB 2.	f the	
None. 20. Sample size/Method of Collection: The sample of two model Bielert, Vice President isolated the sample on 21. Identification on sample: "99-830-3438 SUBS 1 & 2.	1800 waffle i , Kadee Produc a cart in the	ts Ltd. Mr.	Bielert had g facilities a seal and date:		
23a. Sample delivered to: MAIL BOXES ETC,MEDINA	231	Date 24. Repo 73/98 FOCR	ort/Record Sent to:		
25. Laboratory/Office: LSE CCH LSC CHP	FPE FTR ELC CLD	SIU (Other <u>CRC</u>		
26. Remarks: ATTACHMENTS: 1. Assign UPC 0 16324 01800 3		pt For Sampl	.e		
27. Related Samples: 99-830-3435, 3436	6 & 3437.				
28a Collector's name/title: Edward Blythin Senior Re	esident Investigator	dward by the	ature/date:	12/2/98	
29a Reviewer's name/title:	291	b Reviewer's sign	ature/date:		

PRODUCT IDENTIFICATION

47011654. Both waffle irons are in their original retail box.

METHOD OF COLLECTION

Cochran Road. The sample was returned to the CLE Telecommuting Office where it was stored until prepared for shipping. To prepare for shipping, each of the waffle irons was identified with a bar-code sticker label containing info in 21. The sticker labels were placed on the bottom of each waffle iron. The waffle irons were then placed back in their original retail boxes and the boxes were taped closed and an official seal, containing information in 22, was placed over the tape. CPSC Form 165 was attached to SUB #1 and the sample was placed in shipping boxes and sent to Zulma Soto through the Sample Custodian.



11/24/98 10:38 AM Date:

Normal

Receipt Requested

TO: Edward Blythin at CPSC-HQ1

Subject: Kadee Products

----- Message Contents

Ed,

Please collect these waffle iron samples as requested below. Samples go through the sample custodian to Zulma Soto, ELC.

John

Forward Header

Subject: Kadee Products

Author: Zulma Soto at CPSC-HQ2

Date:

11/24/98 10:30 AM

John, as per our conversation yesterday, please assign an Investigator to visit Kadee Products in Solon, Ohio to collect waffle makers returned to Kadee from retailers.

What to Collect: All returned waffle makers - "Premier Line" only. Collect also the documents that accompanied the product, i.e., reason for return.

Call to make arrangements for visit/address: Hank Oberle, President of Kadee at 1-800-732-4444

According to the firm's attorney, they have 13-20 packages of the waffle makers.

The Investigator should collect all returned units of the Premier Line. If it is convenient for the Investigator, the products can be prepared for mailing at the site and mailed directly from there. They should be sealed with the official CPSC seal and sent to my attention, via the sample custodian.

If at all possible, please have the Investigator conduct this on-site early next week.

Thanks, Zulma

KADEE PRODUCTS LTD.

12/1/98

ATTACHMENF #1

CR 99-830-3438

Date: 11/24/98 11:50 AM

Normal

Receipt Requested

TO: Edward Blythin at CPSC-HQ1

Subject: Kadee Products

------ Message Contents

FYI.

Forward Header

Subject: Kadee Products

Author: Zulma Soto at CPSC-HQ2 Date: 11/24/98 11:59 AM

John, As per my previous message concerning the on-site at Kadee, please note that I will be out on 11/30 and 12/1.

Deborah Lewis, the attorney assigned to this case will be out on 11/30 but will be in on Tuesday, 12/1. If possible, please have the Investigator collect the products on Tuesday when Deborah is in. If there are any problems or concerns before or during the on-site, the Investigator should contact Deborah at 301-504-0626, ext. 1357.

ALSO: The firm's attorney called me again and requested that the arrangements for the on-site be discussed with George Bielert, VP instead of Mr. Oberle. Mr. Bielert can be reached at 440-519-1400.

U.S. CONSUMER PRODUCT SAFETY COMMISSION	1. AREA OFFICE ADDRESS U. S. CONSUMER PRODUCT SAFETY COMMISSION 1114 N. COURT STREET, PORDE 713			
		MEDINA OIL 44	£58	7
		F INDIVIDUAL		4. DATE
GEORGE RIELER:	Vice	: PESIDENI		12/1/98
KADEL PRODUCTS LTD				199-830-3438
7. NUMBER AND STREET	· · · · · · · · · · · · · · · · · · ·	8. CITY AND STATE (Includ		1 11 1000 5 150
6225 COCHRAN KOAD		SOLON, OH	44139	
9. SAMPLES COLLECTED (Describe fully. List lot, serial, model	lnumbers	and other positive identification	un)	
The following samples were collected by the Consumer P Product Safety Act (15 U.S.C. 2076(f) and/or Section 11(b) of tions 5(c) and (d) of the Flammable Fabrics Act (15 U.S.C. Cosmetic Act (21 U.S.C. 374(c)) [Authority for sample collection (15 U.S.C. 1471 et seq.)], and receipt for said samples in this form.	of the Fede C. 1194(c) a ctions made	ral Hazardous Substances A and (d) and/or Section 704(c le in connection with the Poi	ct (15 U.S.C. 1270(b)) of the Federal Foo on Prevention Pack	and/or Sec- od Drug and aging Act of
			•	
4- Encil Moder				(Mickey)
9 - EACH MODE	155	O WAFFLE	MAKERS	
2 ENTI Whole	10	DO LIMFFLE	MAKERS	
	,. .		MAKE	e 5
J. ENCH Wobe	i Pr	DO WHERE	- 10:01 WC 0	
**				
1 1 ST 12 UNITS	بر ۱	JORIGINAC	RetAl	
PACKAG (26))			
'& .				
12 ONITS 2 38	8.50	IER UNIT		
0. SAMPLES	11. SAMP	LES WERE 12.	COLLE	CTOR
AMOUNT RECEIVED FOR SAMPLE		a. NAME (Print		
1620 /	L.J PUR	CHASED EDB	NIHIN	
SIGNATURE (Person from whom sample received	☐ BOR	ROWED (70	((- 1 /)	
/ - / N G W) ben	curned) {	1. CONTRACTOR	11
				10

CONSUMER PRODUC. SAFETY COMMISSION

ROUTE SLIP To Defend School | Approval or signature | Comment | Prepare reply | Discuss with me | For your information | See remarks below | DATE 12/1/92

REMARKS

CPSC FORM 108 9/73

	U.S.	Consumer F			sion			
1. Sample Flag	·	2. Date Co		3. Sample Type and Number: 99-830-3435				
ATTN: ZULMA SOTO, CRC		12/1/98		Physical		Documentary		
4a. Product Name		4b Model	40	NEISS		5. Assignment N	umber	
WAFFLE IRON		1950	0:	235				
6. Complete for Import Samples			7	. MIS		8. Hours		
Port of Entry:			3	1652		Activit Travel	•	
Country of Origin:						 		
Entry No. and Date: Customs Contact:				9a Home RO 9b Collecting			J	
<u> </u>	144		l		140 0	<u>L</u>	1.24	
10. Sample Cost \$154.00	11.1	nvoice Value	of Lot		12. 5	ize of Lot l	Jnits 	
13. Manufacturer/Importer # KA	D005 14. S	Shipper/Forei	gn Manufa	cturer	1	ealer/Import Brok		
KADEE PRODUCTS LTD						EE PRODUCTS LT	_	
6225 COCHRAN ROAD						COCHRAN ROAD)	
SOLON, OH 44139					SOL	ON, OH 44139		
16. Supporting documents attac	hed:	·			<u> </u>			
Invoice No. and Date:				Dat	e Ship	ped:		
Shipping Record and Date:								
Affidavit Signer's name, title ar	nd date:							
17. Product Identification:					 =			
Sample consists of	four "M	ickey's V	waffler'	' waffle	iro	ns. The mod	del	
number of these waf							le	
iron there is a ser						the four wa		
18. Reason for collection/analys		\ /	● CPS/	\ /		O PPPA	RSA	
Sample collected as 19. Summary of Field Screening:	per in	struction	ns from	Zulma So	oto,	CRC.		
None.								
None.								
20. Sample size/Method of Colle	ction:					····		
Sample was given to							_	
						a cart in t		
manufacturing facil 21. Identification on sample:	ities a	C 6225 CC	22. Identif	ication on s	eal an	e was return id date:	lea	
" 99-830-3435 SUBS 1-4	EB	12/1/98 "		35 Edward			12/1/98 "	
23a. Sample delivered to:			23b Date		rt/Rec	ord Sent to:		
MAIL BOXES ETC, MEDINA	0011		12/3/98	FOCR				
25. Laboratory/Office: LSE LSC		FPE FTF ELC X CLI		_{SE} O	ther _	ZULMA SOTO		
26. Remarks:								
	signmen	t 2. Red	ceipt Fo	or Sampl	е			
UPC 0 16324 01950 5								
27. Related Samples: 99-830-3436	thru 3438							
28a Collector's name/title:		····	28b Collec	ctor's signa	ture/da	ate:		
	nior Residen	t Investigator	Cawar	d Capturi			12/1/98	
29a Reviewer's name/title:			29b Revie	wer's signa		ate:		
John R. Vece Suj	ervisor		Bh	A. Vece	_		12/3/98	

irons are: SUB 1. 27002220, SUB 2. 27002540, SUB 3. 27002122, SUB 4. 38005619.

Each of the four waffle irons is packaged in the original retail box.

METHOD OF COLLECTION

to the CLE Telecommuting Office where it was stored until prepared for shipping. To prepare for shipping, each of the four waffle irons was identified with a bar-code sticker label containing info in 21. The sticker labels, SUBS 1-4, were placed on the bottom of each waffle iron. The waffle irons were then placed back in their original retail box and the box was taped shut. An official seal containing info in 22 was place over the tape on each box. CPSC Form 165 was attached to SUB 1 and the boxes were placed in shipping boxes and sent to Zulma Soto through the Sample Custodian.

1					
	U.S. Consumer P	roduct Safety OLLECTION			
1. Sample Flag	2. Date Co	ollected 3. S	Sample Type an	d Number: 99-830-3436	
ATTN: ZULMA SOTO, CRC	12/1/98		Physical	Documentary	
4a. Product Name	4b Model	4c 1	NEISS	5. Assignment Number	
WAFFLE IRONS	1550	023			
6. Complete for Import Samples		7. N		8. Hours	
Port of Entry:		' '		Activity 4	
Country of Origin:		316		Travel 1	
Entry No. and Date:		1	Home RO	9b Collecting RO	
Customs Contact:		FO	CR	FOCR	
10. Sample Cost	11. Invoice Value	of Lot	12. S	ize of Lot Units	
\$115.50			.		
13. Manufacturer/Importer # KAD005	14. Shipper/Fore	ign Manufact	urer 15. D	ealer/Import Broker #KAD00)5
KADEE PRODUCTS LTD		J		EE PRODUCTS LTD	
6225 COCHRAN ROAD	NA		6225	COCHRAN ROAD	
SOLON, OH 44139			SOL	ON, OH 44139	
16. Supporting documents attached:					
Invoice No. and Date:			Date Ship	ped:	
Shipping Record and Date:					
Affidavit Signer's name, title and dat	e:				
17. Product Identification:			-		
Sample consists of thre					
irons. One of the waf					
	two waffle				
18. Reason for collection/analysis nee		● CPSA	FFA	PPPA RSA	
Sample collected as per 19. Summary of Field Screening:	r instruction	ns from Z	ulma Soto,	CRC.	
1					
None.					
20. Sample size/Method of Collection:			_		
Sample was given to me		ielert. V	ice Presid	ent. Kadee	
				a cart in the	
manufacturing facilitie		ochran Ro	ad. Sampl	e was returned	
21. Identification on sample:	ED 404400 "		ation on seal an		
" 99-830-3436 SUBS 1-3. 23a. Sample delivered to:	EB 12/1/98 "		Edward Blythin		
MAIL BOXES ETC.MEDINA		23b Date 12/3/98	24. Report/Rec	ord Sent to:	
25. Laboratory/Office: LSE CCH	FPE FTI		Ĺ <u> </u>		
LSC — CHP			— Other	ZULMA SOTO	
26. Remarks:					
ATTACHMENTS: 1. Assign	nment 2. Red	ceipt For	Sample		
UPC 0 16324 01550 7					
				·	
27. Related Samples: 99-830-3435, 343	7 & 3438.				
28a Collector's name/title:		28b Collecte	or's signature/da	ate:	
Edward Blythin Senior R	esident Investigator	Edward	Klind.:	12/1/98	
200 Deviewale new childs	 	<u></u>	- In- 1		
29a Reviewer's name/title:		Zap Keniem	er's signature/d		
John R. Vece Supervis	or	MAN	A. Vec	12/3/98	

boxes. Each waffle iron has a serial number on the bottom of the waffle iron. The serial numbers are: SUB 1. 47027003, SUB 2. 45????31, SUB 3. 47034711.

METHOD OF COLLECTION

to CLE Telecommuting Office where it was stored until prepared for shipping. To prepare for shipping, each of the three waffle irons was identified with a bar-code sticker label containing info in 21. The sticker labels were placed on the bottom of each waffle iron. SUB 1 was then placed back in the original retail box, the box was taped closed and an official seal containing info in 22 was placed over the tape. SUBS 2 & 3 were placed in a plastic bag and the bag was sealed with an official seal containing info in 22. CPSC Form 165 was attached to SUB 1 and the sample was placed in shipping boxes and shipped to Zulma Soto through the Sample Custodian.

106

	U.S. Consumer P SAMPLE C	roduct Safety C					
1. Sample Flag)	ollected 3. Sa	, , ,				
ATTN: ZULMA SOTO, CRC	12/1/98		Physical	Documentary			
4a. Product Name	4b Model	4c NE	ISS	5. Assignment Number			
WAFFLE IRON	1600	0235					
6. Complete for Import Samples		7. MI	S .	8. Hours			
Port of Entry:		31652		Activity 4 Travel			
Country of Origin:			me RO	9b Collecting RO			
Entry No. and Date:		FOCE		FOCR			
	144 I			<u></u>			
10. Sample Cost \$115.50	11. Invoice Value	e of Lot	12. 5	ize of Lot Units			
13. Manufacturer/Importer # KAD005	14. Shipper/Fore	ign Manufactur		ealer/Import Broker #KAD005			
KADEE PRODUCTS LTD	1		1	EE PRODUCTS LTD			
6225 COCHRAN ROAD	NA			COCHRAN ROAD			
SOLON, OH 44139			SOL	ON, OH 44139			
16. Supporting documents attached:							
Invoice No. and Date:			Date Ship	ped:			
Shipping Record and Date:							
Affidavit Signer's name, title and da	te:						
17. Product Identification:							
Sample consists of thr							
Each of these waffle i							
	al numbers a		. 4700722	•			
18. Reason for collection/analysis ne Sample collected as pe	()	CPSA	O FFA	O PPPA O RSA			
19. Summary of Field Screening:	I INSCIUCCIO	IIS IIOM Zu	Illa Boto,	CRC.			
None.							
20. Sample size/Method of Collection			***				
The sample was given to Products Ltd. Mr. Bie							
manufacturing faciliti				e was returned			
21. Identification on sample:		22. Identificat	ion on seal an	id date:			
" 99-830-3437 SUBS 1-3	EB 12/1/98	" "99-830-3437					
23a. Sample delivered to: MAIL BOXES ETC,MEDINA			4. Report/Rec	ord Sent to:			
25. Laboratory/Office: LSE CCH			Other_	ZULMA SOTO			
26. Remarks:							
ATTACHMENTS: 1. Assig	nment 2. Re	ceipt For	Sample				
UPC 0 16324 01600 9		•	-				
27. Related Samples: 99-830-3435, 34	36 & 3438.		····				
28a Collector's name/title:		1 /A	s signature/da	ate:			
Edward Blythin Senior F	Resident Investigator	Edward &	My Then	12/2/98			
29a Reviewer's name/title:		29b Reviewer	's signature/d	ate:			
John R. Vece Supervis	or	Ban A	· Vece	12/3/98			

37006597, SUB 3. 37006465. Two of the waffle irons, SUBS 1 & 2, are in the original retail packaging. The third waffle iron, SUB 3, does not have any packaging.

METHOD OF COLLECTION

to CLE Telecommuting Office where it was stored until prepared for shipping. To prepare for shipping, each of the three waffle irons was identified with a bar-code sticker label containing info in 21. The sticker labels were placed on the bottom of each waffle iron. SUBS 1 & 2 were placed in their original retail box, the boxes were taped closed and an official seal containing info in 22 was placed over the tape. SUB 3 was placed in a plastic bag and the bag was sealed with an official seal containing info in 22. CPSC Form 165 was attached to SUB 1 and sample was placed in shipping boxes and sent

to Zulma Soto through the Sample Custodian.

				onsumer P				sion		
1	Sample Flag TN: ZULMA SOTO, CRC.			2. Date Co	ollected		mple Ty Physical	pe and	d Number: 99-8	
l	Product Name FFLE IRON			4b Model 1800	- <u> </u>	4c NEISS 0235			5. Assignment	
6.	Port of Entry: Country of Origin:					7. MIS 31652			8. Hours Acti	
	Entry No. and Date: Customs Contact:			9a Home RO FOCR			9b Collecting I FOCR	RO		
10.	Sample Cost \$77.00		11. lnv	oice Value	of Lot	of Lot 12. Size of Lot U				Units
13. Manufacturer/Importer # KAD005 14. Shipper/Foreign Manufacturer 15. Dealer/Import Broker KADEE PRODUCTS LTD 6225 COCHRAN ROAD NA 6225 COCHRAN ROAD SOLON, OH 44139 SOLON, OH 44139						LTD				
16.	Supporting documents Invoice No. and Date: Shipping Record and Date Affidavit Signer's name,	ate:	:				Date	e Ship	ped:	
	Product Identification: Sample consists Each waffle iron. T Reason for collection/a	s of two on has a The seria	seria l num	al numbe mbers a	er on re: S	a la		n th	e bottom of	
	Sample collecte Summary of Field Screen None.	d as per		,	_		\bigcirc			
	Sample size/Method of The sample of t Bielert, Vice P isolated the sa	wo model resident mple on	, Kad	dee Prod	ducts : ne man	Ltd. ufac	Mr.	Bie:	lert had cilities at	
" 99	Identification on samp -830-3438 SUBS 1 &		EB	12/1/98 "	"99-830-	3438		3lythin		12/2/98 "
MA	. Sample delivered to: ALL BOXES ETC,MEDINA				23b Dat 12/3/98	F	FOCR	rukec	ord Sent to:	
1	Laboratory/Office: LS		FP EL	E FTF .C X CLI		U HSE	01	ther _	ZULMA SOTO	
26.	Remarks: ATTACHMENTS: 1 UPC 0 16324 018	. Assign 300 3	ment	2. Red	ceipt	For	Sample	е		
l		0-3435, 3436	& 3437	7.	481-4-1			·		
ı	Collector's name/title: vard Blythin	Senior Re	sident l	nvestigator	$\boldsymbol{\alpha}$	ud l	s signat	ure/da	ate:	12/2/98
l	Reviewer's name/title: n R. Vece	Superviso	r		1 .	, ,	's signat		ate:	12/3/98

47011654. Both waffle irons are in their original retail box.

METHOD OF COLLECTION

Cochran Road. The sample was returned to the CLE Telecommuting Office where it was stored until prepared for shipping. To prepare for shipping, each of the waffle irons was identified with a bar-code sticker label containing info in 21. The sticker labels were placed on the bottom of each waffle iron. The waffle irons were then placed back in their original retail boxes and the boxes were taped closed and an official seal, containing information in 22, was placed over the tape. CPSC Form 165 was attached to SUB #1 and the sample was placed in shipping boxes and sent to Zulma Soto through the Sample Custodian.

	-	HTIUCHME	NTEZ
U.S. CONSUMER PRODUCT SAFETY COMMISSION	Matinson DL	A Product SATELLY RT STREET, ROLLING	Commission D
	3. TITLE OF INDIVIDUAL		4. DATE
S. FIRM NAME O	Vie BESIDEM	J _i	6. SAMPLE NUMBER
KADEL PRODUCTS LTD			98-830-3435-
7. NUMBER AND STREET 6235 OCHRAN KOAD	8. CITY AND STAT	E (Include Zip Code) (): t = 44:29	TO 3438
9. SAMPLES COLLECTED (Describe fully, List lot, serial, mode			·····
The following samples were collected by the Consumer P Product Safety Act (15 U.S.C. 2076(f) and/or Section 11(b) (tions 5(c) and (d) of the Flammable Fabrics Act (15 U.S.C. Cosmetic Act (21 U.S.C. 374(c)) Authority for sample colle 1970 (15 U.S.C. 1471 et seq.)], and receipt for said samples i this form.	of the Federal Hazardous Subs C. 1194(c) and (d) and/or Sect ections made in connection with	stances Act (15 U.S.C. 1270(b) tion 704(c) of the Federal Foo h the Poison Prevention Pack	and/or Sec- od Drug and aging Act of
4- CALL MODEC			Mickey
y Early Miller	1560 WIFF	LE MARCKS	
CM CM Was	16.70 13AF	FLE MALTERS	
2 Electric Malle	e rioo with	TELL MAKER	<u>(</u>
·			
1 1 - 18 and 5	(A) OK (S)	was bush	L.
VALLACE DO			
2 ON 11 3	2 50 TER UNI	<u> </u>	
10. SAMPLES a. AMOUNT RECEIVED FOR SAMPLE	11. SAMPLES WERE 12.	COLLE	CTOR
11/2 M	PURCHASED 8. NA	ME (Prior or type)	
b. SIGNATURE (Person from whom sample received)	BORROWED (To	GNATURE	
	be returned)	JA THE	

Author: John R. Vece at CPSC-CRO

Date: 11/24/98 10:38 AM

Normal

Receipt Requested

TO: Edward Blythin at CPSC-HQ1

Subject: Kadee Products

----- Message Contents

Ed,

Please collect these waffle iron samples as requested below. Samples go through the sample custodian to Zulma Soto, ELC.

John

Forward Header

Subject: Kadee Products

Author: Zulma Soto at CPSC-HQ2 Date: 11/24/98 10:30 AM

John, as per our conversation yesterday, please assign an Investigator to visit Kadee Products in Solon, Ohio to collect waffle makers returned to Kadee from retailers.

What to Collect: All returned waffle makers - "Premier Line" only. Collect also the documents that accompanied the product, i.e., reason for return.

Call to make arrangements for visit/address: Hank Oberle, President of Kadee at 1-800-732-4444

According to the firm's attorney, they have 13-20 packages of the waffle makers.

The Investigator should collect all returned units of the Premier Line. If it is convenient for the Investigator, the products can be prepared for mailing at the site and mailed directly from there. They should be sealed with the official CPSC seal and sent to my attention, via the sample custodian.

If at all possible, please have the Investigator conduct this on-site early next week.

Thanks, Zulma

KADEE PRODUCTS LTD.

12/1/98

EB

ATTACHMEN F #1

CR- 99-830-3435-3438

Author: John R. Vece at CPSC-CRO

Date: 11/24/98 11:50 AM

Normal

Receipt Requested

TO: Edward Blythin at CPSC-HQ1

Subject: Kadee Products

----- Message Contents

FYI.

Forward Header

Subject: Kadee Products

Author: Zulma Soto at CPSC-HQ2 Date: 11/24/98 11:59 AM

John, As per my previous message concerning the on-site at Kadee, please note that I will be out on 11/30 and 12/1.

Deborah Lewis, the attorney assigned to this case will be out on 11/30 but will be in on Tuesday, 12/1. If possible, please have the Investigator collect the products on Tuesday when Deborah is in. If there are any problems or concerns before or during the on-site, the Investigator should contact Deborah at 301-504-0626, ext. 1357.

ALSO: The firm's attorney called me again and requested that the arrangements for the on-site be discussed with George Bielert, VP instead of Mr. Oberle. Mr. Bielert can be reached at 440-519-1400.

ARTER & HADDENLLP

ATTORNEYS AT LAW
founded 1843

Austin Cleveland Columbus Dallas Dayton Irvine Los Angeles

San Antonio

1100 Huntington Building 925 Euclid Avenue Cleveland, Ohio 44115-1475

telephone 216.696.1100 facsimile 216.696.2645

San Diego San Francisco Washington, D.C. Woodland Hills Affiliated Offices Brussels, Belgium Geneva, Switzerland

Direct Dial: (216) 696-7971 Internet Address: dwilson@arterhadden.com

January 7, 1999

VIA FAX -- (301) 504-0359 and U.S. Mail

VIA FAX -- (301) 504-0359 and U.S. Mail

Deborah Lewis, Esq.
Trial Attorney
Office of Compliance
U.S. Consumer Product Safety Commission
Washington, D.C. 20207-0001

Zulma Soto
Office of Compliance
U.S. Consumer Product Safety Commission
Washington, D.C. 20207-0001

Re:

CPSC RP970157

Kadee Products Ltd./Vitantonio Products

Kadee/Vitantonio Waffle Makers

Dear Ms. Lewis and Ms. Soto:

To confirm our various voicemail messages, from this point forward you can contact the principals of Kadee Products Ltd. directly regarding your investigation of Kadee's waffle makers. Neither myself, Mr. Wilson, nor anyone else at Arter & Hadden LLP needs to be copied on any correspondence sent by your agency to Kadee, or otherwise informed of any further interaction, written or otherwise, between your agency and that company.

It was a pleasure making your acquaintance during the course of our involvement in this matter.

Very truly yours,

oseph J. Morford

JJM:rae

cc:

Hank C. Oberle (440/439-2964)

George J. Bielert (440/519-1401)

Robert B. Tomaro, Esq.

David I. Wilson, Esq. (202/857-0172)

401061.1 70276/82945

//4

ARTER & HADDENLLP

MEMORANDUM '98 /US -7 P2 ::

"11

DATE:

August 7, 1998

TO:

Deborah Lewis, Esq.

Zulma Soto

FROM:

David I. Wilson

RE:

CPSC RP970157

Kadee Products Ltd./Vitantonio Products

Kadee/Vitantonio Waffle Makers

Enclosed are diskettes with the engineering drawings for the product referred to in my letter of August 6, 1998 at page 2.

Enclosures 158234.1



From

Zulma Soto

Ship Date

1/27/98

301-504-0431 CONSUMER PRODUCTS SAFETY COMM

Reference Info

H EXCE-792-23.73

BETHESDA

2

2 O ھن

۲.

Release No.

Routing Code

Burbank, CA 91521-4724

4330 EAST WEST HWY

EXPRESS SHIPPING LABEL FOR USE BY POWERSHIP CUSTOMERS ONLY 5083N

Sender's Account Number 067

PART 137215 Rev. 2/91 SRCEF 12/94 © 1990-91 Federal Express Corporation

1421-0258-7163320576

IER PACKAGE TRACKING NUMBER — PULL UP PURPLE TAB 96902EEPT6

To (II Hold for Pickup, Print FEDEX Address Here) (We Cannot Deliver to P.O. Boxes or P.O. Zip Codes.) 500 South Buena Vista Street

Walt Disney Co

Mr. Leeton Lee

Phone No. 818.955.4724

8



U.S. CONSUMER PRODUCT SAFETY COMMISSION WASHINGTON, D.C. 20207-0001

OFFICE OF COMPLIANCE
Recalls and Compliance Division

Zulma Soto Senior Compliance Officer Tel: 301-504-0608, ext. 1361 Fax: 301-504-0359

January 27, 1999

Leeton Lee Walt Disney Co. 500 South Buena Vista Street Burbank, CA 91521-4724

RE: CPSC RP970157

Kadee Products Ltd./Vitantonio Products Mickey Mouse Waffle Maker

Dear Mr. Lee:

As per your request, I am providing you with a sample of the Mickey Mouse Waffle Maker, Model 1950, Serial No. 37004441 (CPSC Sample No. 98-793-0297-01). Unfortunately, this is the only Model 1950 in our possession and the staff will need it during the recall. The other units have been taken apart during testing and can not be used during the recall. As you will notice, the enclosed unit is slightly damaged, so it has to be handled with care. Please return the unit to my attention as soon as possible.

As per our conversation yesterday, please provide me with a draft script and press release as soon as possible.

Sincerely,

Zulma Soto

KADEE PRODUCTS, LTD 160 NORTHFIELD ROAD BEDFORD, OHIO 44146

January 7, 1998

Fax 301-504-0359
Zulma Soto
Compliance Officer
U.S. Consumer Product Safety Commission
Washington, D.C. 20207

Re: CPSC RP970157

Kadee Products, Ltd./Vitantonio Products

Kadee/Vitantonio Waffle Makers

Dear Zulma:

Attached please find a copy of the Court Order for the Involuntary Chapter 7 Bankrupcy that was signed on December 22, 1998.

Best regards,

Robert F. La Salvia Former Controller

CC: Ms. Debra Lewis

/18



UNITED STATES BANKRUPTCY COURT NORTHERN DISTRICT OF OHIO EASTERN DIVISION

In Chapter 7 Proceedings

In Re:

KADEE PRODUCTS LTD. 2.k2. VITANTONIO PRODUCTS,

CASE NO.: 98-19250

Debtor.

JUDGE RANDOLPH BAXTER

ORDER FOR RELIEF UNDER CHAPTER 7

On consideration of the petition filed on November 30, 1998 against the above named debtor pursuant to 11 U.S.C. § 303 et seq., and on consideration that the petition was not timely controverted by the Debtor pursuant to § 303(h), an order for relief under Chapter 7 of the Bankruptcy Code (Title 11 of the United States Code) is granted.

IT IS SO ORDERED.

Dated this day of

December, 1998

RANDOLPH BAXTER

UNITED STATES BANKRUPTCY COURT

CERTIFICATION OF SERVICE

I, hereby certify that a copy of the foregoing Order was mailed by regular U.S. Mail this 22nd day of DECEMBER, 19 98 to the following parties listed below:

THOMAS R. LUCCHESI
BAKER & HOSTETLER
3200 NATIONAL CITY CENTER
1900 EAST 9th STREET
CLEVELAND, OHIO 44114-3485

RICHARD A. BAUMGART 1801 EAST 9th STREET 1100 OHIO SAVINGS PLAZA CLEVELAND, OHIO 44114

KADEE PRODUCTS, LTD. 160 NORTHFIELD ROAD BEDFORD OHIO 44146

GENERAL DIE CASTERS, INC. 6212 AKRON-PENINSULA ROAD PENINSULA, OHIO 44264-0130 ATTN: ROBERT STEINKE, PRESIDENT

RUSSELL PRODUCTS
12128 SPRECKER AVE.
CLEVELAND, OHIO 44135
ATTN: ROBERT EVANS, PRESIDENT

WILLIAM MORROW & CO., INC. WILLIAM N. WRIGHT PRESIDENT 1350 AVENUE OF THE AMERICAS NEW YORK 10019

U.S. TRUSTEE

20th Floor - Suite 20-3300

BP AMERICA BLDG.

200 PUBLIC SQUARE

CLEVELAND, OHIO 44114-2301

Deputy Clerk



U.S. CONSUMER PRODUCT SAFETY COMMISSION WASHINGTON, DC 20207

OFFICE OF COMPLIANCE Legal Division

Deborah Lewis Trial Attorney Tel: 301-504-0626, ext. 1357 Fax: 301-504-0359

January 7, 1999

Leeton Lee Walt Disney Company 500 South Buena Vista St. Burbank, CA 91521-4724

Al Kaufman c/o Attractions Merchandise 3030 Maingate Lane Kissimmee, FL 84747

RE: Kadee Mickey Mouse Waffle Irons CPSC # RP970157

Dear Mr. Lee and Mr. Kaufman,

This is to confirm our conversation earlier today about the Kadee Mickey Mouse waffle irons. I told you that there is a significant chance that approximately 1359 units of the model 1950c waffle irons contain misrouted wires creating a shock or electrocution hazard. I also told you that Kadee is in Chapter 7 bankruptcy proceedings, is being liquidated, and therefore cannot conduct a recall. I asked if Disney could step in since Disney is one retailer that we know sold the defective units. While it is unusual for us to proceed against a retailer, and we are reluctant to do so in this case since Disney acted responsibly from the beginning, we do have jurisdiction over Disney under the Consumer Product Safety Act.

Without giving us a final answer, you have offered your cooperation. You raised the possibility that all of the defective units were sent to Disney, and then, once the defect was discovered the vast majority of the units were returned by Disney to Kadee. If that is the case, the vast majority of the defective units may never have made it to consumers. We all agreed to consult what records we have to verify, if that is possible, if all the defective units were sold to Disney.

I have consulted our records which unfortunately do not distinguish between the sale of model 1950s and 1950cs. I spoke with the former comptroller of Kadee who said that 80% of all of the Mickey Mouse waffle irons were sold to Disney. He also said that he does not know what happened to the units returned by Disney. It is most

Page 2

likely that parts were salvaged from those waffle irons for other products but it is also possible that the units were reworked and resold. In other words, even the returned units may be in consumers' hands.

You also agreed to check your catalogue sales and see if you have the names and addresses of consumers who purchased the waffle irons.

I am enclosing three reports by our engineers of the problems associated with the waffle irons.

Thank you for your cooperation and your willingness to help us sort out the situation. We will be in touch early next week.

Sincerely,

Deborah Lewis

COPYRIGHT 1998 DUN & BRADSTREET INC. - PROVIDED UNDER CONTRACT FOR THE EXCLUSIVE USE OF SUBSCRIBER 061-018761.

COMPREHENSIVE REPORT

DUNS: 88-463-2860 KADEE PRODUCTS LTD

> +VITANTONIO PRODUCTS FINANCIAL STRESS CLASS: 4

CREDIT SCORE CLASS: 5

KEY

6225 COCHRAN RD

AND BRANCH(ES) OR DIVISION(S)

CLEVELAND OH 44139 TEL: 440 519-1400

LOWEST RISK HIGHEST RISK

SIC: 36 34

LINE OF BUSINESS: MFG HOUSEHOLD COOKING APPLIANCES INCLUDING WAFFLE

IRONS, POPCORN POPPERS & SAUSAGE & NOODLE MAKERS &

OTHER SPECIALTY ITEMS

CONTROL DATE: 1995 DATE PRINTED: APR 30 1998

HENRY C KASSIGKEIT, MEMBER

EXECUTIVE SUMMARY

- The Financial Stress Class of 4 for this company shows that during the previous year, firms with this classification had a failure rate of 3.28% (328 per 10,000), which is 5.04 times higher than the national average.
- The Credit Score Class of 5 for this company shows that during the previous year, 67.6% of the firms with this classification paid one or more bills severely delinquent, which is 4.25 times higher than the national average.
- Subject company pays its bills an average 23 days beyond terms.
- Subject company's industry pays its bills an average 15 days beyond terms.
- Subject company pays its bills slower than the average for its industry.
- Under present management control 3 years.
- Evidence of open Suit(s) in the D&B database.
- History is incomplete.

CREDIT CAPACITY SUMMARY

D&B Rating: Payment Activity

(based on 39 experiences):

Average High Credit: \$5,878

of Employees Highest Credit: \$100,000 Total: 70 Total Highest Credits: \$215,950

(20 Here)

Worth:

Working Capital: -

FINANCIAL STRESS SUMMARY

The FINANCIAL STRESS CLASS for this firm was derived using D&B's Stress Model. This model uses statistical probabilities to classify businesses into one of five classifications and percentile rankings. These are based on the likelihood of a business experiencing financial stress within an eighteen month period.

without paying all creditors in full, or reorganize or obtain relief from creditors under state or federal law.

Financial Stress Class:

4

Incidence of Financial Stress Among Companies with this Classification:

3.28% (328 per 10,000)

Incidence of Financial Stress:

0.65% (65 per 10,000)

- National Average

Financial Stress Score:

3

- National Percentile

Note:

- Based on 1995 failure statistics.
- Percentiles are based on a 100 point scale.

The Financial Stress Class for this company is based on the following factors:

Key Business Commentary

- 59% of trade experiences indicate slow payment(s) are present.
- Payment experiences exist for this firm which are greater than 60 days past due.
- Evidence of open Suit(s) in the D&B database.

Note:

The Financial Stress Class indicates that this firm shares some of the same business and financial characteristics of other companies with this classification. It does not mean the firm will actually experience financial stress.

The Incidence of Financial Stress shows the percentage of companies with this classification that filed for protection under bankruptcy laws, or ceased operations entirely over the past year without meeting payment obligations in full. The National Average is provided for comparative purposes.

The Financial Stress Score - National Percentile ranks a firm relative to other businesses. For example, a company in the 75th percentile is a better risk than 74% of the total population of scored companies in D&B's files.

FINANCIAL STRESS NORMS

Norms for Companies in the Same	National Percentile
- Region (EAST NORTH CENTRAL)	50
- Industry: MANUFACTURING	44
- Employee Range (20-99)	54
- Years in Business Range (3-5)	29
- Subject Company	3

Key Comparisons

The subject company has a Stress Score Percentile that shows:

- Higher risk than other companies in the same region.

- Higher risk than other companies in the same employee size range.
- Higher risk than other companies with a comparable number of years in business.

CREDIT SCORE SUMMARY

The Credit Score Class predicts the likelihood of a firm paying in a severely delinquent manner (90+ Days Past Terms) over the next twelve months. It was calculated using statistically valid models and the most recent payment information in D&B's files.

Credit Score Class:

5

Incidence of Delinquent Payment Among Companies with this Classification:

67.60%

Percentile:

5

The Credit Score Class for this company is based on the following factors:

- 59% of trade experiences indicate slow payment(s) are present.
- Payment experiences exist for this firm which are greater than 60 days past due.
- Evidence of open Suit(s) in the D&B database.

Note:

The Incidence of Delinquent Payment is the percentage of companies with this classification that were reported 90 days past due or more by creditors. The calculation of this value is based on an inquiry weighted sample.

The Percentile ranks this firm relative to other businesses. For example, a firm in the 80th percentile is a better risk than 79% of all companies in D&B's files.

CREDIT SCORE NORMS

Norms for Companies in the Same	National Percentile
- Region (EAST NORTH CENTRAL)	48
- Industry: MANUFACTURING	46
- Employee Range (20-99)	38
- Years in Business Range (3-5)	39
- Subject Company	5

Key Comparisons

The subject company has a Credit Score Percentile that shows:

- Higher risk than other companies in the same region.
- Higher risk than other companies in the same industry.
- Higher risk than other companies in the same employee size range.
- Higher risk than other companies with a comparable number of years in business.

.

PAYDEX scores below are based on dollar weighted trade in most recent 12 mos.

	' 96	' 96	'96	'97	' 97	' 97	' 97	'97	'97	'97	'97	'97	' 98	'98	' 98	' 98
	JUN	SEP	DEC	MAR	MAY	JUN	JUL	AUG	SEP	OCT	NOA	DEC	NAU	FEB	MAR	APR
FIRM	64	56	58	55	56	53	54	53	54	54	56	56	55	56	59	59
Industry Quartiles																
Upper	76	76	76	76		76			76			76			76	
Median	70	71	71	71		71			71			71			70	
Lower	64	64	65	65		65			64			65			65	

Industry PAYDEX based on: KEY TO PAYDEX SCORES:

SIC: 36XX 76 6 Days Beyond Terms 3,634 Firms 71 14 Days Beyond Terms 53 28 Days Beyond Terms

SUMMARY OF PAYMENT HABITS

Dollar Range Comparisons:

Suppliers That Extend Credit of	Number of Experiences:	Total Amount	% of Dollars Within Terms
	#	\$	*
OVER \$100,000	1	100,000	50
\$50,000 - 99,999	1	50,000	0
\$15,000 - 49,999	1	20,000	100
\$ 5,000 - 14,999	3	15,000	50
\$ 1,000 - 4,999	9	15,000	27
Under 1,000	20	5,750	40

PAYMENT ANALYSIS BY INDUSTRY

There are 39 payment experiences in D&B's file for the most recent 12 months, with 27 experiences reported during the last three month period.

	Total	Dollar	Highest	Within	Slow	Slow	Slo	w Slow
	Recd	Amount	Credit	Terms	1-30	31-6	0 61-	90 91+
	#	\$	\$	%	of d	lollar	amou	nt
Total in D&B's File	39	215,950	100,000					
Industry								
_		•						
Trucking non-local	13	64,300	50,000	8	40	47	1	4
Nonclassified	3	5,350	5,000	98	0	0	0	2
Air courier service	2	2,550	2,500	49	51	0	0	0
Whol electronic parts	2	1,000	750	0	87	0	13	0
Mfg corrugated boxes	1	100,000	100,000	50	0	50	0	0
Mfg fabricated rubber	1	20,000	20,000	100	0	0	0	0
Whol medical equip	1	5,000	5,000	0	0	0	100	0
Truck terminal	1	2,500	2,500	0	0	0	0	100
Whol office supplies	1	1,000	1,000	0	50	0	50	0
trh = 1 1	٦	7 000	7 000	۲٥	^	^	F ^	^

	_	
_	_	

Newspaper-print/publ	1	750	750	100	0	0	0	0
Mfg misc special mach	1	750	750	0	100	0	0	0
Mfg service ind. mach	1	500	500	100	0	0	0	0
Mfg photograph equip	1	250	250	0	100	0	0	0
Misc computer service	1	250	250	100	0	0	0	0
Whol hardware	1	250	250	100	0	0	0	0
Whol industrial suppl	1	100	100	100	0	0	0	0
Whol men's clothing	1	100	100	0	100	0	0	0
General warehousing	1	100	100	100	0	0	0	0
Whol computers/softwr	1	0	0	0	0	0	0	0

OTHER PAYMENT CATEGORIES:

Cash Experiences	1	100
Paying Record Unknown	2	10,100
Unfavorable Comments	0	0
Placed for Collection		
with D&B	0	0
other	0	N/A

Indications of slowness can be the result of disputes over merchandise, skipped invoices, etc.

PUBLIC FILINGS SUMMARY

The following data includes both open and closed filings found in D&B's database on the subject company.

Record Type	#	Most Recent Filing Date
Bankruptcy Proceedings	0	-
Judgments	0	-
Liens	0	-
Suits	1	01/13/1998
UCC's	0	=

PUBLIC FILINGS DETAIL

The following data is for information purposes only and is not the official record. Certified copies can only be obtained from the official source.

* * * SUIT(S) * * *

CASE NO.: 98003056CK

PLAINTIFF: \$167,376-UNITED INDUSTRIAL STATUS: Pending

TRADING CORP DATE STATUS ATTAINED: 01/13/1998

DEFENDANT: KADEE PRODUCTS LTD DATE FILED: 01/13/1998

WHERE FILED: OAKLAND COUNTY CIRCUIT COURT, LATEST INFO RECEIVED: 01/22/1998

PONTIAC, MI

The public record items contained in this report may have been paid, terminated, vacated or released prior to the date this report was printed.

DIGTNDCC DAGNONINIO

HISTORY

04/29/97

HENRY C KASSIGKEIT, MEMBER

Ownership information provided verbally by Bob La Salvia, controller, on APR 29 1997. This company was formed as a limited liability corporation in the state of Ohio. Date of organization was Jun 29 1995.

Business started Jul 1995 by members.

Henry C Kassigkeit is a member along with several others whose identities were declined.

Assets of this business were purchased on Jul 5 1995 from the bank foreclosure of Vitantonio Manufacturing Co Inc.

Incomplete history caption has been applied due to the following factor(s):.

-- Stock ownership and/or nature of legal ownership has not been clearly established.

HENRY C KASSIGKEIT born 1947. 1968-77 employed by Mini Data Systems, Cleveland, OH. 1977-79 employed by Xerox Corp, Cleveland, OH. 1979-81 employed by Dayco Group, Twinsburg, OH. 1978-85 principal in Exec-U-Type Inc, Cleveland, OH; sold interest with obligations met. 1981-present president of Kadee Metalfab Incorporated, Cleveland, OH. Jul 1995-present member here.

RELATED CONCERN:

Kadee Metalfab Incorporated, Cleveland, OH, started 1981. DUNS #03-258-9715. Manufactures metal stampings and stainless steel gratings. Intercompany relations: None reported by management.

OPERATIONS

04/29/97 Manufactures household cooking appliances including waffle irons, popcorn poppers, sausage and noodle makers and other specialty items. Terms: Net 90 days. Has 2,000 account(s). Sells to distributors, dealers, variety and chain stores. Territory: United States. Season peaks Aug-Dec. Business slow Jan-Jul.

EMPLOYEES: 70 which includes partners. 20 employed here. Number of employees remain constant.

FACILITIES: Leases 15,000 sq. ft. in one story brick building in good condition. Shares premises with affiliate.

LOCATION: Industrial section on side street.

BRANCHES: At 160 Northfield Rd, Cleveland, OH maintains a kitchenware close-out store, manufacturing and distribution facility. Leases 60,000 sq. ft.

FINANCIAL SUMMARY

KEY BUSINESS RATIOS

NOTE:

D&B has been unable to obtain sufficient financial information from this company to calculate business ratios. Our check of additional outside sources also found no information available on its financial performance.

To help you in this instance, ratios for other firms in the same industry are provided below to support your analysis of this business.

(Industry Norms Based on 3634 Establishments)

128

-7-

	ક		Solvency		(왕)	(%)
	Return on Sales	Return on Net Worth	Curr Ratio	Quick Ratio	Assets/ Sales	Total Liabs/ Net Worth
Firm	UN	UN	UN	UN	UN	UN
Industry Median	2.7	7.9	2.4	1.0	71.6	61.8
Industry Quartile	UN	UN	UN	UN	UN	UN

UN = Unavailable

04/29/97 On APR 29 1997 Bob La Salvia, controller, declined financial statement.

He submitted the following partial estimates dated APR 29 1997: Projected annual sales are \$ 15,000,000.

On Apr 29 1997, an on-site interview was conducted with Bob La Salvia, controller, at 6225 Cochran Rd, Cleveland, OH.

CUSTOMER SERVICE

If you need any additional information, or have any questions regarding this report, please call our Customer Service Center at (800) 234-3867 from anywhere within the U.S. From outside the U.S., please call your local D&B office.

END OF COMPREHENSIVE REPORT

United States CONSUMER PRODUCT SAFETY COMMISSION Washington, D.C. 20207

MEMORANDUM

DATE: December 21, 1998

TO

Zulma Soto, Compliance Officer

Office of Compliance

FROM:

Julie Ayres, Electrical Engineer

Office of Hazard Identification and Reduction

SUBJECT: OR0077.99, Kadee Waffle Irons

Request

Review information on UL Follow-up Service and examine samples returned to the company for evidence of abraded wires that could pose an electrocution hazard.

Meeting with Kadee

CPSC met with Kadee Products on November 3, 1998 to discuss the electrocution and shock hazard in the 'Mickey' model 1950C waffle irons and test data provided by the company. CPSC staff was concerned that the same assembly process and components are used in all the models of waffle irons and that the problem may exist in other models. Test data provided by the company indicated multiple problems when Kadee employees examined units. These included the terms clips not correct and wires not correct.

Kadee explained that the words Aclip not correct@ meant, Athe clips may have been crooked or slightly elevated in the channel either in the original assembly, or as a result of disassembly. It is impossible to determine whether this occurred during the original assembly or as a result of the disassembly.@ During the meeting, the Kadee staff explained how the units were disassembled. With their explanation, it would not be possible to distinguish when the incorrect placement occurred.

The company indicated that the term Awires not correct@, meant Athe three insulated wires were each in the channel, but one wire was to some degree above or below the other two wires. Typically, that situation involved the middle wire being slightly elevated from the other two wires. In any event, it is critical to correct the record that the wires, while uneven, were not out of the channel as the CPSC apparently preliminarily concluded, as indicated by an excerpt from the report sent to Kadee Products on May 7, 1998.@

CPSC requested that Kadee provide all UL Follow-up Service reports to determine if any problems were encountered when inspected. Kadee provided the information and CPSC staff found no problems with the dielectric breakdown test.

To determine if other models exhibited the same problems as the 1950C model, CPSC staff requested

DRAFT ** FOR OFFICIAL USE ONLY ** DRAFT

that the company provide the Commission with multiple samples returned for any reason to Kadee. Kadee provided 12 waffle irons to the Commission for analysis: 4 >Mickey= model 1950, 3 >Belgian= model 1550, 3 >Heart@ model 1600, and 2 >Classic= model 1800.

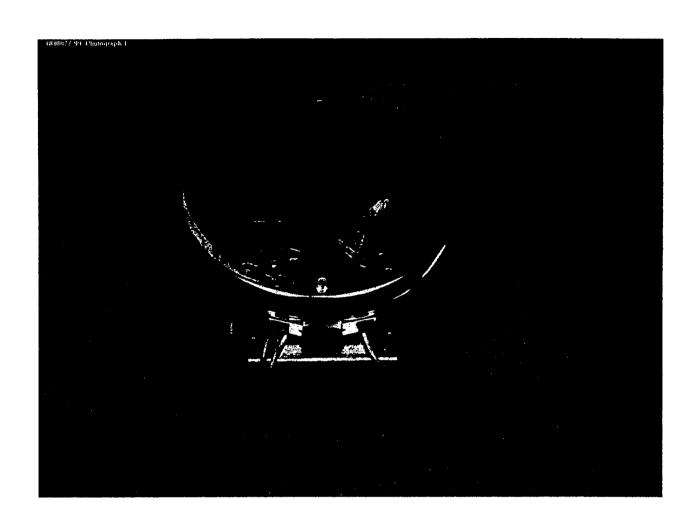
Examination

Each sample was examined in an identical manner. On the bottom of the product, two nuts from the foot and one nut on the left side of the model number were removed to reveal the internal wiring. The wiring was inspected for clip placement, improper routing, misalignment and abrasions. The nuts were put back in place and the product was turned over, and a nut under the label and one nut under the red indicator light were removed to inspect the internal wiring. The following table has the results:

Sample Number	Тор	Bottom:	Comments : 10.45 15.
98-830-3435-01	OK	OK	Plastic housing cracked in back
Serial 27002220			
98-830-3435-02	OK	OK	
Serial 27002540			
98-830-3435-03	OK	OK	
Serial 27002122			
98-830-3435-04	OK	OK	
Serial 3900519			
98-830-3436-01	OK	OK	Finger prints underneath top housing
Serial 47027003			One nut loose
98-830-3436-02	OK	OK	Front handle cracked
Serial 45885031?			
98-830-3436-03	OK	OK	
Serial 47034711			
98-830-3437-01	OK	OK	
Serial 47007229			
98-830-3437-02	OK	OK	Finger prints underneath top housing
Serial 37006597			
98-830-3437-03	OK	OK	Waffle still in unit
Serial 37006465			
98-830-3438-01	Not in	OK	Wire not in channel properly, but under clip
Serial 17004298	channel		Finger print below bottom cover
98-830-3438-02	OK	OK	Foot broken
Serial 47011654			
Canalasian			

Conclusion

No failures related to dielectric breakdown failures were noted in through the UL Follow-up reports. In an effort to determine if failures were in other models, CPSC staff examined 12 units provided by the manufacturer. In Sample 98-830-3438-01, one wire was not in the channel properly, but still under the clip. The clip covers the sharp edge and protects the wire from abrasions.





FIELD ACTIVITY COVERSHEET						
1. REGION/STATE	2. OPERATION (Check One) (X) Inspection			3. DATE Dec 3, 1998		
FOCR				4. NUMBER (For RO Use)		
5. ESTABLISHMENT Name: Kadee Products Ltd. Address: 6225 Cochran Road City: Solon State: OH Zip: Telephone:						
	6. RELATED FIRM Parent (Headquarters Subsidiary X Other Name: Vitantonio Products City: Solon State: OH					
7. PRODUCTS COVERED Waffle Irons			8. OTHER CONSUMER PRODUCTS Small appliances.			
9. ESTABLISHMENT			10. ANNUAL PRODUCTION			
	ler 🗍 Own Label Di	istributor	Product Covered	Units:		
☐ Retailer ☐ Other:	Repackager		Other Products	Units:		
11. I.S. BUSINESS % Received % Shipped	12. SAMPLES COLLECTE 99-830-3435-3438	≣D	13. MIS CODE 31652	14. HOURS Activity ² Travel 2		
15. REASON FOR ACTIVITY (Assignment Reference) CC:mail messages from Zulma Soto, CRC dated 11/24/1998.						
16. ANNOUNCED [Rationale for Announce Assignment inst					
17. EMPLOYEE'S NAME Ed Blythin	ME	TITLE SRI	SIGNATURE			
18. X ENDORSEMENT REMARKS SUMMARY OTHER						
This inspection was conducted at the request of CRC. The purpose was to collect samples of "Premier Line" waffle makers made by Kadee and returned to them.						
The inspection found that Kadee had 12 returned "Premier" waffle irons. The 12 waffle irons included 4 different models. All of these waffle irons were sampled and sent to Zulma Soto, CRC. The firm stated that no paper work had accompanied the returned waffle irons.						
F/U: REFER TO CRC.						
19. REVIEWER'S NAME		TITLE	SIGNATURE			
John R. Vece	S.P.S.I.					
20. REVIEW DATE 12-4-98	21. DISTRIBUTION O:	FOCR; CC:CF	RC,Z.SOTO.			

Author: Zulma Soto at CPSC-HQ2 Date: 11/24/98 11:59 AM

Normal

Receipt Requested

TO: John R. Vece at CPSC-CRO

CC: Carlos L. Perez, Deborah J. Lewis

Subject: Kadee Products

----- Message Contents

John, As per my previous message concerning the on-site at Kadee, please note that I will be out on 11/30 and 12/1.

Deborah Lewis, the attorney assigned to this case will be out on 11/30 but will be in on Tuesday, 12/1. If possible, please have the Investigator collect the products on Tuesday when Deborah is in. If there are any problems or concerns before or during the on-site, the Investigator should contact Deborah at 301-504-0626, ext. 1357.

ALSO: The firm's attorney called me again and requested that the arrangements for the on-site be discussed with George Bielert, VP instead of Mr. Oberle. Mr. Bielert can be reached at 440-519-1400.

Kadee Products Ltd. 6225 Cochran Road Solon, OH 44139

SUMMARY OF FINDINGS

A limited inspection of Kadee Products Ltd. (hereinafter Kadee) was conducted at the request of Zulma Soto, CRC. The assignment (Attachment #1) requested that Kadee be visited for the purpose of collecting a sample of 13-20 %Premier Line waffle makers that had been returned to Kadee. Additionally, the assignment asked that paperwork that accompanied each returned waffle maker be collected. Finally, the assignment asks that the sample collection be conducted on 12/1/98, if possible.

As per assignment instructions, I phoned Mr. George Bielert, Vice President, Kadee and made arrangements to collect the sample on 12/1/98.

On 12/1/98 I arrived at Kadee and met with Mr. Bielert. I issued Mr. Bielert a Notice of Inspection. I did not show him my credentials since Mr. Bielert knows me from previous inspections of Kadee.

Mr. Bielert immediately took me into the manufacturing facilities of Kadee Metalfab, a division of Kadee that fabricates aluminum components for the automotive industry. In an isolated area of the plant, Mr. Bielert had a cart with a number of waffle makers on it. I asked Mr. Bielert to break down the waffle makers according to model number. Mr. Bielert went through the waffle makers and determined that there were four model 1950 Mickey's Waffler waffle makers, three model 1550 Belgian Waffler waffle makers, three model 1600 Five-of-Hearts waffle makers and two model 1800 Classic Waffler waffle makers. I told Mr. Bielert that my assignment indicated that there were 13-20 waffle makers to be collected. Mr. Bielert said the thirteenth waffle maker was a different design and was not one of the waffle makers that was to be sampled. Therefore, I sampled 12 waffle makers.

I asked Mr. Bielert for the paperwork that accompanied the returned waffle makers. Mr. Bielert said there was no paperwork. I asked Mr. Bielert what he meant there was no paperwork. Mr. Bielert repeated his assertion that there

EIR 12/1/1998 EB Page 2. Kadee Products Ltd.

wasn't any paperwork accompanying the returned waffle makers. Again I asked Mr. Bielert how the waffle makers

136